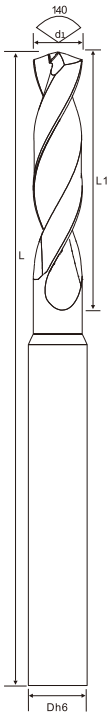


d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029



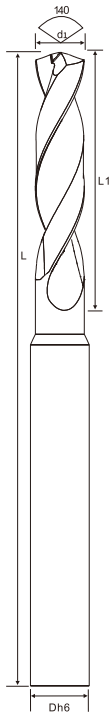
ITEM CODE	d1	L1	Dh6	L
DR3D-001	Φ1	4	Φ4	50
DR3D-011	Φ1.1	4	Φ4	50
DR3D-012	Φ1.2	5	Φ4	50
DR3D-013	Φ1.3	5	Φ4	50
DR3D-014	Φ1.4	6	Φ4	50
DR3D-015	Φ1.5	6	Φ4	50
DR3D-016	Φ1.6	6	Φ4	50
DR3D-017	Φ1.7	7	Φ4	50
DR3D-018	Φ1.8	7	Φ4	50
DR3D-019	Φ1.9	8	Φ4	50
DR3D-002	Φ2	8	Φ4	50
DR3D-021	Φ2.1	9	Φ4	50
DR3D-022	Φ2.2	9	Φ4	50
DR3D-023	Φ2.3	9	Φ4	50
DR3D-024	Φ2.4	10	Φ4	50
DR3D-025	Φ2.5	10	Φ4	50
DR3D-026	Φ2.6	11	Φ4	50
DR3D-027	Φ2.7	11	Φ4	50
DR3D-028	Φ2.8	11	Φ4	50
DR3D-029	Φ2.9	12	Φ4	50
DR3D-003	Φ3	20	Φ4	62
DR3D-031	Φ3.1	20	Φ4	62
DR3D-032	Φ3.2	20	Φ4	62
DR3D-033	Φ3.3	20	Φ4	62
DR3D-034	Φ3.4	20	Φ4	62
DR3D-035	Φ3.5	20	Φ4	62
DR3D-036	Φ3.6	20	Φ4	62
DR3D-037	Φ3.7	20	Φ4	62
DR3D-038	Φ3.8	24	Φ4	62



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

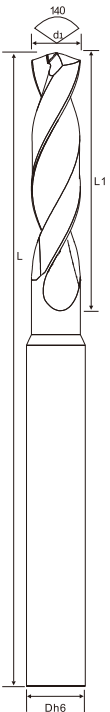
ITEM CODE	d1	L1	Dh6	L
DR3D-039	Φ3.9	24	Φ4	62
DR3D-004	Φ4	24	Φ4	62
DR3D-041	Φ4.1	24	Φ6	66
DR3D-042	Φ4.2	24	Φ6	66
DR3D-043	Φ4.3	24	Φ6	66
DR3D-044	Φ4.4	24	Φ6	66
DR3D-045	Φ4.5	24	Φ6	66
DR3D-046	Φ4.6	24	Φ6	66
DR3D-047	Φ4.7	24	Φ6	66
DR3D-048	Φ4.8	28	Φ6	66
DR3D-049	Φ4.9	28	Φ6	66
DR3D-005	Φ5	28	Φ6	66
DR3D-051	Φ5.1	28	Φ6	66
DR3D-052	Φ5.2	28	Φ6	66
DR3D-053	Φ5.3	28	Φ6	66
DR3D-054	Φ5.4	28	Φ6	66
DR3D-055	Φ5.5	28	Φ6	66
DR3D-056	Φ5.6	28	Φ6	66
DR3D-057	Φ5.7	28	Φ6	66
DR3D-058	Φ5.8	28	Φ6	66
DR3D-059	Φ5.9	28	Φ6	66
DR3D-006	Φ6	28	Φ6	66
DR3D-061	Φ6.1	34	Φ8	79
DR3D-062	Φ6.2	34	Φ8	79
DR3D-063	Φ6.3	34	Φ8	79
DR3D-064	Φ6.4	34	Φ8	79
DR3D-065	Φ6.5	34	Φ8	79
DR3D-066	Φ6.6	34	Φ8	79
DR3D-067	Φ6.7	34	Φ8	79
DR3D-068	Φ6.8	34	Φ8	79
DR3D-069	Φ6.9	34	Φ8	79
DR3D-007	Φ7	34	Φ8	79

标准钻头



d (刃径)	T (m7公差)
3 < Φ ≤ 6	+0.004~+0.016
6 < Φ ≤ 10	+0.006~+0.021
10 < Φ ≤ 18	+0.007~+0.025
18 < Φ ≤ 20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR3D-071	Φ7.1	41	Φ8	79
DR3D-072	Φ7.2	41	Φ8	79
DR3D-073	Φ7.3	41	Φ8	79
DR3D-074	Φ7.4	41	Φ8	79
DR3D-075	Φ7.5	41	Φ8	79
DR3D-076	Φ7.6	41	Φ8	79
DR3D-077	Φ7.7	41	Φ8	79
DR3D-078	Φ7.8	41	Φ8	79
DR3D-079	Φ7.9	41	Φ8	79
DR3D-008	Φ8	41	Φ8	79
DR3D-081	Φ8.1	47	Φ10	89
DR3D-082	Φ8.2	47	Φ10	89
DR3D-083	Φ8.3	47	Φ10	89
DR3D-084	Φ8.4	47	Φ10	89
DR3D-085	Φ8.5	47	Φ10	89
DR3D-086	Φ8.6	47	Φ10	89
DR3D-087	Φ8.7	47	Φ10	89
DR3D-088	Φ8.8	47	Φ10	89
DR3D-089	Φ8.9	47	Φ10	89
DR3D-009	Φ9	47	Φ10	89
DR3D-091	Φ9.1	47	Φ10	89
DR3D-092	Φ9.2	47	Φ10	89
DR3D-093	Φ9.3	47	Φ10	89
DR3D-094	Φ9.4	47	Φ10	89
DR3D-095	Φ9.5	47	Φ10	89
DR3D-096	Φ9.6	47	Φ10	89
DR3D-097	Φ9.7	47	Φ10	89
DR3D-098	Φ9.8	47	Φ10	89
DR3D-099	Φ9.9	47	Φ10	89
DR3D-100	Φ10	47	Φ10	89
DR3D-101	Φ10.1	55	Φ12	102
DR3D-102	Φ10.2	55	Φ12	102



d (刃径)	T (m7公差)
3 < Φ ≤ 6	+0.004~+0.016
6 < Φ ≤ 10	+0.006~+0.021
10 < Φ ≤ 18	+0.007~+0.025
18 < Φ ≤ 20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR3D-103	Φ10.3	55	Φ12	102
DR3D-104	Φ10.4	55	Φ12	102
DR3D-105	Φ10.5	55	Φ12	102
DR3D-106	Φ10.6	55	Φ12	102
DR3D-107	Φ10.7	55	Φ12	102
DR3D-108	Φ10.8	55	Φ12	102
DR3D-109	Φ10.9	55	Φ12	102
DR3D-110	Φ11	55	Φ12	102
DR3D-111	Φ11.1	55	Φ12	102
DR3D-112	Φ11.2	55	Φ12	102
DR3D-113	Φ11.3	55	Φ12	102
DR3D-114	Φ11.4	55	Φ12	102
DR3D-115	Φ11.5	55	Φ12	102
DR3D-116	Φ11.6	55	Φ12	102
DR3D-117	Φ11.7	55	Φ12	102
DR3D-118	Φ11.8	55	Φ12	102
DR3D-119	Φ11.9	55	Φ12	102
DR3D-120	Φ12	55	Φ12	102
DR3D-121	Φ12.1	60	Φ14	107
DR3D-122	Φ12.2	60	Φ14	107
DR3D-123	Φ12.3	60	Φ14	107
DR3D-124	Φ12.4	60	Φ14	107
DR3D-125	Φ12.5	60	Φ14	107
DR3D-126	Φ12.6	60	Φ14	107
DR3D-127	Φ12.7	60	Φ14	107
DR3D-128	Φ12.8	60	Φ14	107
DR3D-130	Φ13	60	Φ14	107
DR3D-135	Φ13.5	60	Φ14	107
DR3D-137	Φ13.7	60	Φ14	107
DR3D-138	Φ13.8	60	Φ14	107
DR3D-140	Φ14	60	Φ14	107
DR3D-145	Φ14.5	65	Φ16	115

标准钻头

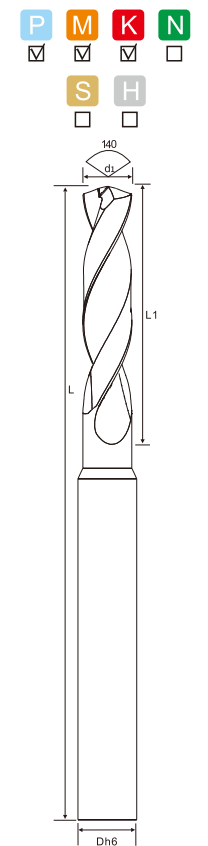
DR- 3D
DR标准钻头3D
DR-Solid Carbide Standard Drill Set Shank DIN-6537K

DR-3D
标准钻头
Carbide Twist Drill

DR-5D
标准钻头
Carbide Twist Drill

DR- 5D
DR标准钻头5D
DR-Solid Carbide Standard Drill Set Shank DIN-6537L
适用于普通加工，模具，汽配和航空等各种材料。
Applicable to ordinary processing, mold, automobile and aviation and other materials.

标准钻头



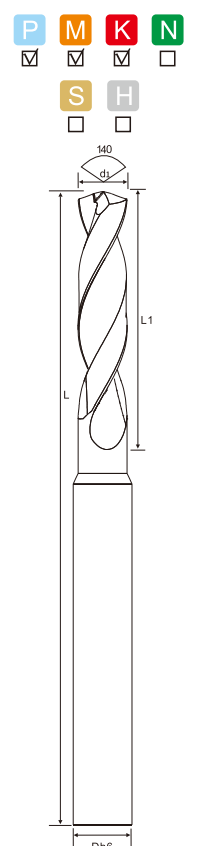
ITEM CODE	d1	L1	Dh6	L
DR3D-147	Φ14.7	65	Φ16	115
DR3D-148	Φ14.8	65	Φ16	115
DR3D-150	Φ15	65	Φ16	115
DR3D-155	Φ15.5	65	Φ16	115
DR3D-157	Φ15.7	65	Φ16	115
DR3D-158	Φ15.8	65	Φ16	115
DR3D-160	Φ16	65	Φ16	115
DR3D-165	Φ16.5	73	Φ18	123
DR3D-168	Φ16.8	73	Φ18	123
DR3D-170	Φ17	73	Φ18	123
DR3D-175	Φ17.5	73	Φ18	123
DR3D-178	Φ17.8	73	Φ18	123
DR3D-180	Φ18	73	Φ18	123
DR3D-185	Φ18.5	79	Φ20	131
DR3D-190	Φ19	79	Φ20	131
DR3D-195	Φ19.5	79	Φ20	131
DR3D-198	Φ19.8	79	Φ20	131
DR3D-200	Φ20	79	Φ20	131



APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

CARBON STEEL 碳素钢	ALLOY STEEL 合金钢	PRE-HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON 铸铁	COPPER ALLOY 铜合金	ALUMINUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
~40HRC	~45HRC	~55HRC	~60HRC	~65HRC	~35HRC	~350HB				
○	○	○	○	○	○	○		○	○	○



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR5D-001	Φ1	6	Φ4	50
DR5D-011	Φ1.1	6	Φ4	50
DR5D-012	Φ1.2	7	Φ4	50
DR5D-013	Φ1.3	8	Φ4	50
DR5D-014	Φ1.4	9	Φ4	50
DR5D-015	Φ1.5	9	Φ4	50
DR5D-016	Φ1.6	10	Φ4	50
DR5D-017	Φ1.7	10	Φ4	50
DR5D-018	Φ1.8	11	Φ4	50
DR5D-019	Φ1.9	12	Φ4	50
DR5D-002	Φ2	12	Φ4	50
DR5D-021	Φ2.1	13	Φ4	50
DR5D-022	Φ2.2	13	Φ4	50
DR5D-023	Φ2.3	14	Φ4	50
DR5D-024	Φ2.4	14	Φ4	50
DR5D-025	Φ2.5	15	Φ4	50
DR5D-026	Φ2.6	16	Φ4	50
DR5D-027	Φ2.7	16	Φ4	50
DR5D-028	Φ2.8	17	Φ4	50
DR5D-029	Φ2.9	17	Φ4	50
DR5D-003	Φ3	28	Φ4	66
DR5D-031	Φ3.1	28	Φ4	66
DR5D-032	Φ3.2	28	Φ4	66
DR5D-033	Φ3.3	28	Φ4	66
DR5D-034	Φ3.4	28	Φ4	66
DR5D-035	Φ3.5	28	Φ4	66
DR5D-036	Φ3.6	28	Φ4	66
DR5D-037	Φ3.7	28	Φ4	66
DR5D-038	Φ3.8	36	Φ4	66

标准钻头

DR- 5D

DR标准钻头5D

DR-Solid Carbide Standard Drill Set Shank DIN-6537L

DR-5D

标准钻头
Carbide Twist Drill

DR- 5D

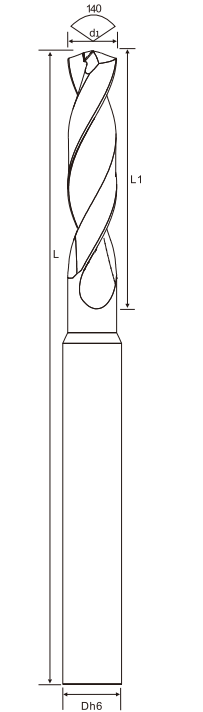
DR标准钻头5D

DR-Solid Carbide Standard Drill Set Shank DIN-6537L

DR-5D

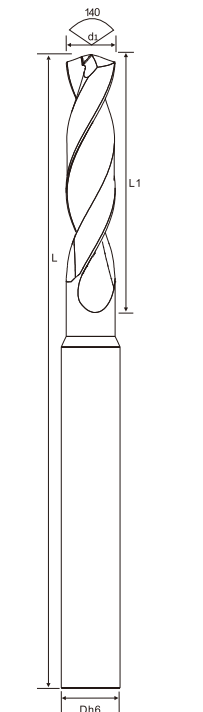
标准钻头
Carbide Twist Drill

标准钻头



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR5D-039	Φ3.9	36	Φ4	66
DR5D-004	Φ4	36	Φ4	66
DR5D-041	Φ4.1	36	Φ6	74
DR5D-042	Φ4.2	36	Φ6	74
DR5D-043	Φ4.3	36	Φ6	74
DR5D-044	Φ4.4	36	Φ6	74
DR5D-045	Φ4.5	36	Φ6	74
DR5D-046	Φ4.6	36	Φ6	74
DR5D-047	Φ4.7	36	Φ6	74
DR5D-048	Φ4.8	44	Φ6	82
DR5D-049	Φ4.9	44	Φ6	82
DR5D-005	Φ5	44	Φ6	82
DR5D-051	Φ5.1	44	Φ6	82
DR5D-052	Φ5.2	44	Φ6	82
DR5D-053	Φ5.3	44	Φ6	82
DR5D-054	Φ5.4	44	Φ6	82
DR5D-055	Φ5.5	44	Φ6	82
DR5D-056	Φ5.6	44	Φ6	82
DR5D-057	Φ5.7	44	Φ6	82
DR5D-058	Φ5.8	44	Φ6	82
DR5D-059	Φ5.9	44	Φ6	82
DR5D-006	Φ6	44	Φ6	82
DR5D-061	Φ6.1	53	Φ8	91
DR5D-062	Φ6.2	53	Φ8	91
DR5D-063	Φ6.3	53	Φ8	91
DR5D-064	Φ6.4	53	Φ8	91
DR5D-065	Φ6.5	53	Φ8	91
DR5D-066	Φ6.6	53	Φ8	91
DR5D-067	Φ6.7	53	Φ8	91
DR5D-068	Φ6.8	53	Φ8	91
DR5D-069	Φ6.9	53	Φ8	91
DR5D-007	Φ7	53	Φ8	91



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR5D-071	Φ7.1	53	Φ8	91
DR5D-072	Φ7.2	53	Φ8	91
DR5D-073	Φ7.3	53	Φ8	91
DR5D-074	Φ7.4	53	Φ8	91
DR5D-075	Φ7.5	53	Φ8	91
DR5D-076	Φ7.6	53	Φ8	91
DR5D-077	Φ7.7	53	Φ8	91
DR5D-078	Φ7.8	53	Φ8	91
DR5D-079	Φ7.9	53	Φ8	91
DR5D-008	Φ8	53	Φ8	91
DR5D-081	Φ8.1	61	Φ10	103
DR5D-082	Φ8.2	61	Φ10	103
DR5D-083	Φ8.3	61	Φ10	103
DR5D-084	Φ8.4	61	Φ10	103
DR5D-085	Φ8.5	61	Φ10	103
DR5D-086	Φ8.6	61	Φ10	103
DR5D-087	Φ8.7	61	Φ10	103
DR5D-088	Φ8.8	61	Φ10	103
DR5D-089	Φ8.9	61	Φ10	103
DR5D-009	Φ9	61	Φ10	103
DR5D-091	Φ9.1	61	Φ10	103
DR5D-092	Φ9.2	61	Φ10	103
DR5D-093	Φ9.3	61	Φ10	103
DR5D-094	Φ9.4	61	Φ10	103
DR5D-095	Φ9.5	61	Φ10	103
DR5D-096	Φ9.6	61	Φ10	103
DR5D-097	Φ9.7	61	Φ10	103
DR5D-098	Φ9.8	61	Φ10	103
DR5D-099	Φ9.9	61	Φ10	103
DR5D-100	Φ10	61	Φ10	103
DR5D-101	Φ10.1	71	Φ12	118
DR5D-102	Φ10.2	71	Φ12	118

标准钻头

DR-Solid Carbide Standard Drill Set Shank DIN-6537L

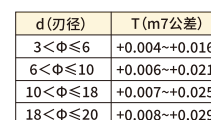
标准钻头
Carbide Twist Drill



ITEM CODE	d1	L1	Dh6	L
DR5D-103	Φ10.3	71	Φ12	118
DR5D-104	Φ10.4	71	Φ12	118
DR5D-105	Φ10.5	71	Φ12	118
DR5D-106	Φ10.6	71	Φ12	118
DR5D-107	Φ10.7	71	Φ12	118
DR5D-108	Φ10.8	71	Φ12	118
DR5D-109	Φ10.9	71	Φ12	118
DR5D-110	Φ11	71	Φ12	118
DR5D-111	Φ11.1	71	Φ12	118
DR5D-112	Φ11.2	71	Φ12	118
DR5D-113	Φ11.3	71	Φ12	118
DR5D-114	Φ11.4	71	Φ12	118
DR5D-115	Φ11.5	71	Φ12	118
DR5D-116	Φ11.6	71	Φ12	118
DR5D-117	Φ11.7	71	Φ12	118
DR5D-118	Φ11.8	71	Φ12	118
DR5D-119	Φ11.9	71	Φ12	118
DR5D-120	Φ12	71	Φ12	118
DR5D-121	Φ12.1	77	Φ14	124
DR5D-122	Φ12.2	77	Φ14	124
DR5D-123	Φ12.3	77	Φ14	124
DR5D-124	Φ12.4	77	Φ14	124
DR5D-125	Φ12.5	77	Φ14	124
DR5D-126	Φ12.6	77	Φ14	124
DR5D-127	Φ12.7	77	Φ14	124
DR5D-128	Φ12.8	77	Φ14	124
DR5D-130	Φ13	77	Φ14	124
DR5D-135	Φ13.5	77	Φ14	124
DR5D-137	Φ13.7	77	Φ14	124
DR5D-138	Φ13.8	77	Φ14	124
DR5D-140	Φ14	77	Φ14	124
DR5D-145	Φ14.5	83	Φ16	133



标准钻头
Carbide Twist Drill

[illegible]

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

☒ 非常适合 ☐ 适合



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029



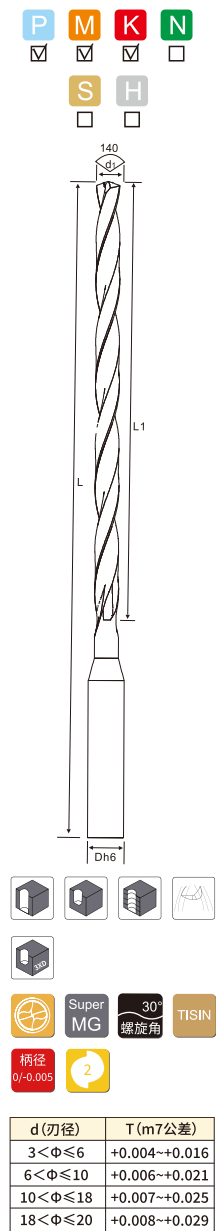
ITEM CODE	d1	L1	Dh6	L
DR8D-003	Φ3	34	Φ4	74
DR8D-031	Φ3.1	34	Φ4	74
DR8D-032	Φ3.2	34	Φ4	74
DR8D-033	Φ3.3	34	Φ4	74
DR8D-034	Φ3.4	34	Φ4	74
DR8D-035	Φ3.5	34	Φ4	74
DR8D-036	Φ3.6	34	Φ4	74
DR8D-037	Φ3.7	34	Φ4	74
DR8D-038	Φ3.8	45	Φ4	74
DR8D-039	Φ3.9	45	Φ4	74
DR8D-004	Φ4	45	Φ4	74
DR8D-041	Φ4.1	45	Φ6	85
DR8D-042	Φ4.2	45	Φ6	85
DR8D-043	Φ4.3	45	Φ6	85
DR8D-044	Φ4.4	45	Φ6	85
DR8D-045	Φ4.5	45	Φ6	85
DR8D-046	Φ4.6	45	Φ6	85
DR8D-047	Φ4.7	45	Φ6	85
DR8D-048	Φ4.8	57	Φ6	97
DR8D-049	Φ4.9	57	Φ6	97
DR8D-005	Φ5	57	Φ6	97
DR8D-051	Φ5.1	57	Φ6	97
DR8D-052	Φ5.2	57	Φ6	97
DR8D-053	Φ5.3	57	Φ6	97
DR8D-054	Φ5.4	57	Φ6	97
DR8D-055	Φ5.5	57	Φ6	97
DR8D-555	Φ5.55	57	Φ6	97
DR8D-056	Φ5.6	57	Φ6	97
DR8D-057	Φ5.7	57	Φ6	97



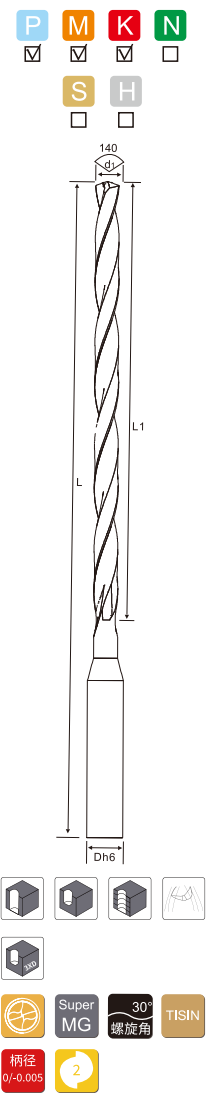
d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR8D-058	Φ5.8	57	Φ6	97
DR8D-059	Φ5.9	57	Φ6	97
DR8D-006	Φ6	57	Φ6	97
DR8D-061	Φ6.1	66	Φ8	106
DR8D-062	Φ6.2	66	Φ8	106
DR8D-063	Φ6.3	66	Φ8	106
DR8D-064	Φ6.4	66	Φ8	106
DR8D-065	Φ6.5	66	Φ8	106
DR8D-066	Φ6.6	66	Φ8	106
DR8D-067	Φ6.7	66	Φ8	106
DR8D-068	Φ6.8	66	Φ8	106
DR8D-069	Φ6.9	66	Φ8	106
DR8D-007	Φ7	66	Φ8	106
DR8D-071	Φ7.1	76	Φ8	116
DR8D-072	Φ7.2	76	Φ8	116
DR8D-073	Φ7.3	76	Φ8	116
DR8D-074	Φ7.4	76	Φ8	116
DR8D-075	Φ7.5	76	Φ8	116
DR8D-076	Φ7.6	76	Φ8	116
DR8D-077	Φ7.7	76	Φ8	116
DR8D-078	Φ7.8	76	Φ8	116
DR8D-079	Φ7.9	76	Φ8	116
DR8D-008	Φ8	76	Φ8	116
DR8D-081	Φ8.1	95	Φ10	139
DR8D-082	Φ8.2	95	Φ10	139
DR8D-083	Φ8.3	95	Φ10	139
DR8D-084	Φ8.4	95	Φ10	139
DR8D-085	Φ8.5	95	Φ10	139
DR8D-086	Φ8.6	95	Φ10	139
DR8D-087	Φ8.7	95	Φ10	139
DR8D-875	Φ8.75	95	Φ10	139
DR8D-088	Φ8.8	95	Φ10	139

外冷钻头



ITEM CODE	d1	L1	Dh6	L
DR8D-089	Φ8.9	95	Φ10	139
DR8D-009	Φ9	95	Φ10	139
DR8D-091	Φ9.1	95	Φ10	139
DR8D-092	Φ9.2	95	Φ10	139
DR8D-925	Φ9.25	95	Φ10	139
DR8D-093	Φ9.3	95	Φ10	139
DR8D-094	Φ9.4	95	Φ10	139
DR8D-095	Φ9.5	95	Φ10	139
DR8D-096	Φ9.6	95	Φ10	139
DR8D-097	Φ9.7	95	Φ10	139
DR8D-098	Φ9.8	95	Φ10	139
DR8D-099	Φ9.9	95	Φ10	139
DR8D-010	Φ10	95	Φ10	139
DR8D-101	Φ10.1	114	Φ12	163
DR8D-102	Φ10.2	114	Φ12	163
DR8D-103	Φ10.3	114	Φ12	163
DR8D-104	Φ10.4	114	Φ12	163
DR8D-105	Φ10.5	114	Φ12	163
DR8D-106	Φ10.6	114	Φ12	163
DR8D-107	Φ10.7	114	Φ12	163
DR8D-1075	Φ10.75	114	Φ12	163
DR8D-108	Φ10.8	114	Φ12	163
DR8D-109	Φ10.9	114	Φ12	163
DR8D-011	Φ11	114	Φ12	163
DR8D-111	Φ11.1	114	Φ12	163
DR8D-112	Φ11.2	114	Φ12	163
DR8D-113	Φ11.3	114	Φ12	163
DR8D-114	Φ11.4	114	Φ12	163
DR8D-115	Φ11.5	114	Φ12	163
DR8D-116	Φ11.6	114	Φ12	163
DR8D-117	Φ11.7	114	Φ12	163
DR8D-118	Φ11.8	114	Φ12	163



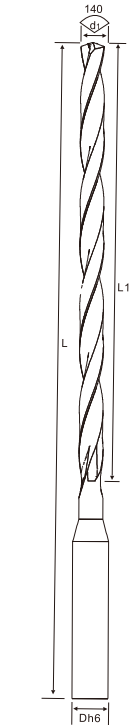
d (刃径)	T (m7公差)
3 < d ≤ 6	+0.004~+0.016
6 < d ≤ 10	+0.006~+0.021
10 < d ≤ 18	+0.007~+0.025
18 < d ≤ 20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR8D-119	Φ11.9	114	Φ12	163
DR8D-012	Φ12	114	Φ12	163
DR8D-122	Φ12.2	133	Φ14	182
DR8D-125	Φ12.5	133	Φ14	182
DR8D-126	Φ12.6	133	Φ14	182
DR8D-127	Φ12.7	133	Φ14	182
DR8D-1275	Φ12.75	133	Φ14	182
DR8D-013	Φ13	133	Φ14	182
DR8D-135	Φ13.5	133	Φ14	182
DR8D-137	Φ13.7	133	Φ14	182
DR8D-014	Φ14	133	Φ14	182
DR8D-145	Φ14.5	152	Φ16	204
DR8D-147	Φ14.7	152	Φ16	204
DR8D-015	Φ15	152	Φ16	204
DR8D-155	Φ15.5	152	Φ16	204
DR8D-157	Φ15.7	152	Φ16	204
DR8D-016	Φ16	152	Φ16	204
DR8D-165	Φ16.5	171	Φ18	223
DR8D-017	Φ17	171	Φ18	223
DR8D-175	Φ17.5	171	Φ18	223
DR8D-018	Φ18	171	Φ18	223
DR8D-185	Φ18.5	190	Φ20	244
DR8D-019	Φ19	190	Φ20	244
DR8D-195	Φ19.5	190	Φ20	244
DR8D-020	Φ20	190	Φ20	244

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

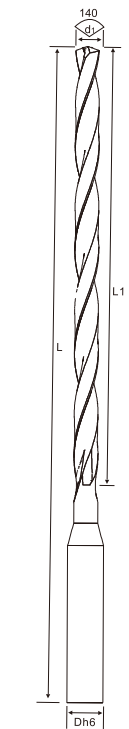
CARBON STEEL 碳素钢	ALLOY STEEL 合金钢	PRE HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON 球墨铸铁	COPPER ALLOY 铜合金	ALUMINUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
~40HRC	~45HRC	~55HRC	~60HRC	~65HRC	~35HRC	~350HB				
○	○	○	○	○	○	○	○	○	○	○

外冷钻头



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR12D-003	Φ3	54	Φ6	92
DR12D-031	Φ3.1	54	Φ6	92
DR12D-032	Φ3.2	54	Φ6	92
DR12D-033	Φ3.3	54	Φ6	92
DR12D-034	Φ3.4	54	Φ6	92
DR12D-035	Φ3.5	54	Φ6	92
DR12D-036	Φ3.6	54	Φ6	92
DR12D-037	Φ3.7	54	Φ6	92
DR12D-038	Φ3.8	64	Φ6	102
DR12D-039	Φ3.9	64	Φ6	102
DR12D-004	Φ4	64	Φ6	102
DR12D-041	Φ4.1	64	Φ6	102
DR12D-042	Φ4.2	64	Φ6	102
DR12D-043	Φ4.3	64	Φ6	102
DR12D-044	Φ4.4	64	Φ6	102
DR12D-045	Φ4.5	64	Φ6	102
DR12D-046	Φ4.6	64	Φ6	102
DR12D-465	Φ4.65	64	Φ6	102
DR12D-047	Φ4.7	64	Φ6	102
DR12D-048	Φ4.8	78	Φ6	118
DR12D-049	Φ4.9	78	Φ6	118
DR12D-005	Φ5	78	Φ6	118
DR12D-051	Φ5.1	78	Φ6	118
DR12D-052	Φ5.2	78	Φ6	118
DR12D-053	Φ5.3	78	Φ6	118
DR12D-054	Φ5.4	78	Φ6	118
DR12D-055	Φ5.5	78	Φ6	118
DR12D-555	Φ5.55	78	Φ6	118
DR12D-056	Φ5.6	78	Φ6	118



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR12D-057	Φ5.7	78	Φ6	118
DR12D-058	Φ5.8	78	Φ6	118
DR12D-059	Φ5.9	78	Φ6	118
DR12D-006	Φ6	78	Φ6	118
DR12D-061	Φ6.1	108	Φ8	146
DR12D-062	Φ6.2	108	Φ8	146
DR12D-063	Φ6.3	108	Φ8	146
DR12D-064	Φ6.4	108	Φ8	146
DR12D-065	Φ6.5	108	Φ8	146
DR12D-066	Φ6.6	108	Φ8	146
DR12D-067	Φ6.7	108	Φ8	146
DR12D-068	Φ6.8	108	Φ8	146
DR12D-069	Φ6.9	108	Φ8	146
DR12D-007	Φ7	108	Φ8	146
DR12D-071	Φ7.1	108	Φ8	146
DR12D-072	Φ7.2	108	Φ8	146
DR12D-073	Φ7.3	108	Φ8	146
DR12D-074	Φ7.4	108	Φ8	146
DR12D-075	Φ7.5	108	Φ8	146
DR12D-076	Φ7.6	108	Φ8	146
DR12D-077	Φ7.7	108	Φ8	146
DR12D-078	Φ7.8	108	Φ8	146
DR12D-079	Φ7.9	108	Φ8	146
DR12D-008	Φ8	108	Φ8	146
DR12D-081	Φ8.1	120	Φ10	162
DR12D-082	Φ8.2	120	Φ10	162
DR12D-083	Φ8.3	120	Φ10	162
DR12D-084	Φ8.4	120	Φ10	162
DR12D-085	Φ8.5	120	Φ10	162
DR12D-086	Φ8.6	120	Φ10	162
DR12D-087	Φ8.7	120	Φ10	162
DR12D-875	Φ8.75	120	Φ10	162

DR- 12D
DR外冷钻头12D
DR-Solid Carbide Drill 12D

DR-12D
外冷钻头
Solid Carbide Drill

DR- 12D
DR外冷钻头12D
DR-Solid Carbide Drill 12D

DR-12D
外冷钻头
Solid Carbide Drill

外冷钻头

Material selection icons: P, M, K, N, S, H.
Technical drawing of the drill with dimensions d1, L1, Dh6, L.
Icons for Super MG, 30° spiral angle, TISIN, and handle diameter 0/-0.005.
Table with 2 columns: d (刃径) and T (m7公差).

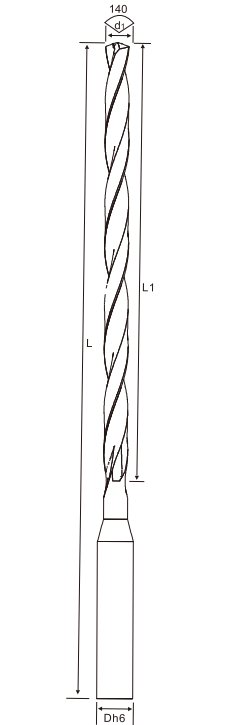
Table with 5 columns: ITEM CODE, d1, L1, Dh6, L. Contains 28 rows of drill specifications.

Material selection icons: P, M, K, N, S, H.
Technical drawing of the drill with dimensions d1, L1, Dh6, L.
Icons for Super MG, 30° spiral angle, TISIN, and handle diameter 0/-0.005.

Table with 5 columns: ITEM CODE, d1, L1, Dh6, L. Contains 28 rows of drill specifications.

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表
Table with 12 columns for different material types and their suitability (非常适合 or 适合).

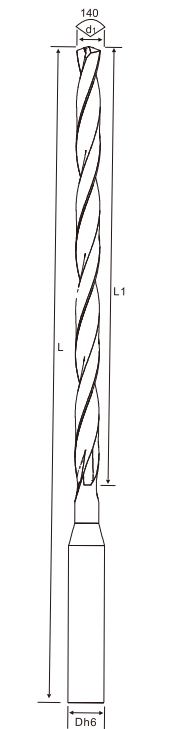
外冷钻头



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029



ITEM CODE	d1	L1	Dh6	L
DR15D-003	Φ3	60	Φ6	100
DR15D-031	Φ3.1	60	Φ6	100
DR15D-032	Φ3.2	60	Φ6	100
DR15D-033	Φ3.3	60	Φ6	100
DR15D-034	Φ3.4	60	Φ6	100
DR15D-035	Φ3.5	60	Φ6	100
DR15D-036	Φ3.6	78	Φ6	115
DR15D-037	Φ3.7	78	Φ6	115
DR15D-038	Φ3.8	78	Φ6	115
DR15D-039	Φ3.9	78	Φ6	115
DR15D-004	Φ4	78	Φ6	115
DR15D-041	Φ4.1	78	Φ6	115
DR15D-042	Φ4.2	78	Φ6	115
DR15D-043	Φ4.3	78	Φ6	115
DR15D-044	Φ4.4	78	Φ6	115
DR15D-045	Φ4.5	78	Φ6	115
DR15D-046	Φ4.6	92	Φ6	130
DR15D-047	Φ4.7	92	Φ6	130
DR15D-048	Φ4.8	92	Φ6	130
DR15D-049	Φ4.9	92	Φ6	130
DR15D-005	Φ5	92	Φ6	130
DR15D-051	Φ5.1	92	Φ6	130
DR15D-052	Φ5.2	92	Φ6	130
DR15D-053	Φ5.3	92	Φ6	130
DR15D-054	Φ5.4	92	Φ6	130
DR15D-055	Φ5.5	100	Φ6	145
DR15D-056	Φ5.6	100	Φ6	145
DR15D-057	Φ5.7	100	Φ6	145
DR15D-058	Φ5.8	100	Φ6	145



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR15D-059	Φ5.9	100	Φ6	145
DR15D-006	Φ6	100	Φ6	145
DR15D-061	Φ6.1	108	Φ8	153
DR15D-062	Φ6.2	108	Φ8	153
DR15D-063	Φ6.3	108	Φ8	153
DR15D-064	Φ6.4	108	Φ8	153
DR15D-065	Φ6.5	130	Φ8	170
DR15D-066	Φ6.6	130	Φ8	170
DR15D-067	Φ6.7	130	Φ8	170
DR15D-068	Φ6.8	130	Φ8	170
DR15D-069	Φ6.9	130	Φ8	170
DR15D-007	Φ7	130	Φ8	170
DR15D-071	Φ7.1	130	Φ8	170
DR15D-072	Φ7.2	130	Φ8	170
DR15D-073	Φ7.3	130	Φ8	170
DR15D-074	Φ7.4	130	Φ8	170
DR15D-075	Φ7.5	130	Φ8	170
DR15D-076	Φ7.6	130	Φ8	170
DR15D-077	Φ7.7	130	Φ8	170
DR15D-078	Φ7.8	130	Φ8	170
DR15D-079	Φ7.9	130	Φ8	170
DR15D-008	Φ8	130	Φ8	170
DR15D-081	Φ8.1	163	Φ10	208
DR15D-082	Φ8.2	163	Φ10	208
DR15D-083	Φ8.3	163	Φ10	208
DR15D-084	Φ8.4	163	Φ10	208
DR15D-085	Φ8.5	163	Φ10	208
DR15D-086	Φ8.6	163	Φ10	208
DR15D-087	Φ8.7	163	Φ10	208
DR15D-875	Φ8.75	163	Φ10	208
DR15D-088	Φ8.8	163	Φ10	208
DR15D-089	Φ8.9	163	Φ10	208

DR- 15D
DR外冷钻头15D
DR-Solid Carbide Drill 15D

DR-15D
外冷钻头
Solid Carbide Drill

DR- 15D
DR标准钻头15D
DR-Solid Carbide Drill 15D

DR-15D
标准钻头
Solid Carbide Drill

外冷钻头

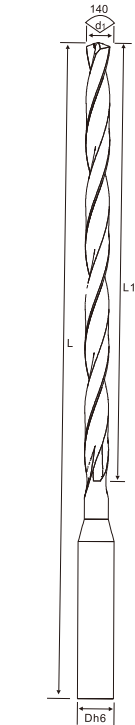


Table with 2 columns: d (刃径) and T (m7公差). Rows show diameter ranges and corresponding tolerance values.

Main table listing 20 items (DR15D-009 to DR15D-119) with columns: ITEM CODE, d1, L1, Dh6, and L.

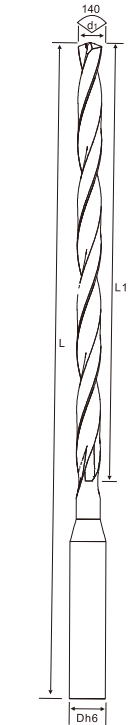


Table with 2 columns: d (刃径) and T (m7公差). Rows show diameter ranges and corresponding tolerance values.

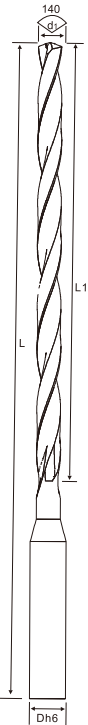
Main table listing 16 items (DR15D-012 to DR15D-016) with columns: ITEM CODE, d1, L1, Dh6, and L.

Table with 5 columns for material types, mostly empty rows for material selection.

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

Table mapping drill types to material groups: CARBON STEEL, ALLOY STEEL, PRE-HARDENED STEEL, STAINLESS STEEL, CAST IRON, COPPER ALLOY, ALUMINUM ALLOY, GRAPHITE, TITANIUM ALLOY, HEAT-RESISTING ALLOY, PLASTIC.

外冷钻头



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR20D-003	Φ3	80	Φ6	120
DR20D-031	Φ3.1	80	Φ6	120
DR20D-032	Φ3.2	80	Φ6	120
DR20D-033	Φ3.3	80	Φ6	120
DR20D-034	Φ3.4	80	Φ6	120
DR20D-035	Φ3.5	80	Φ6	120
DR20D-036	Φ3.6	80	Φ6	120
DR20D-037	Φ3.7	80	Φ6	120
DR20D-038	Φ3.8	90	Φ6	130
DR20D-039	Φ3.9	90	Φ6	130
DR20D-004	Φ4	90	Φ6	130
DR20D-041	Φ4.1	110	Φ6	150
DR20D-042	Φ4.2	110	Φ6	150
DR20D-043	Φ4.3	110	Φ6	150
DR20D-044	Φ4.4	110	Φ6	150
DR20D-045	Φ4.5	110	Φ6	150
DR20D-046	Φ4.6	110	Φ6	150
DR20D-047	Φ4.7	120	Φ6	160
DR20D-048	Φ4.8	120	Φ6	160
DR20D-049	Φ4.9	120	Φ6	160
DR20D-005	Φ5	120	Φ6	160
DR20D-051	Φ5.1	140	Φ6	185
DR20D-052	Φ5.2	140	Φ6	185
DR20D-053	Φ5.3	140	Φ6	185
DR20D-054	Φ5.4	140	Φ6	185
DR20D-055	Φ5.5	140	Φ6	185
DR20D-056	Φ5.6	140	Φ6	185
DR20D-057	Φ5.7	140	Φ6	185
DR20D-058	Φ5.8	140	Φ6	185
DR20D-059	Φ5.9	140	Φ6	185



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR20D-006	Φ6	140	Φ6	185
DR20D-061	Φ6.1	155	Φ8	210
DR20D-062	Φ6.2	155	Φ8	210
DR20D-063	Φ6.3	155	Φ8	210
DR20D-064	Φ6.4	155	Φ8	210
DR20D-065	Φ6.5	155	Φ8	210
DR20D-066	Φ6.6	155	Φ8	210
DR20D-067	Φ6.7	155	Φ8	210
DR20D-068	Φ6.8	160	Φ8	210
DR20D-069	Φ6.9	160	Φ8	210
DR20D-007	Φ7	160	Φ8	210
DR20D-071	Φ7.1	180	Φ8	230
DR20D-072	Φ7.2	180	Φ8	230
DR20D-073	Φ7.3	180	Φ8	230
DR20D-074	Φ7.4	180	Φ8	230
DR20D-075	Φ7.5	180	Φ8	230
DR20D-076	Φ7.6	180	Φ8	230
DR20D-077	Φ7.7	180	Φ8	230
DR20D-078	Φ7.8	180	Φ8	230
DR20D-079	Φ7.9	180	Φ8	230
DR20D-008	Φ8	180	Φ8	230
DR20D-081	Φ8.1	195	Φ10	260
DR20D-082	Φ8.2	195	Φ10	260
DR20D-083	Φ8.3	195	Φ10	260
DR20D-084	Φ8.4	195	Φ10	260
DR20D-085	Φ8.5	195	Φ10	260
DR20D-086	Φ8.6	195	Φ10	260
DR20D-087	Φ8.7	195	Φ10	260
DR20D-088	Φ8.8	230	Φ10	290
DR20D-089	Φ8.9	230	Φ10	290
DR20D-009	Φ9	230	Φ10	290
DR20D-091	Φ9.1	230	Φ10	290
DR20D-092	Φ9.2	230	Φ10	290

DR- 20D
DR外冷钻头20D
DR-Solid Carbide Drill 20D

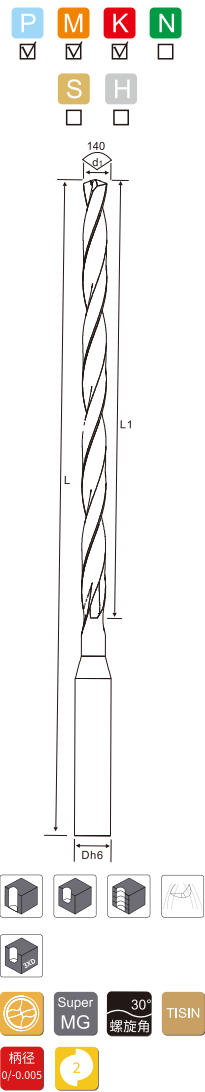
DR-20D
外冷钻头
Solid Carbide Drill

GEEFUN®
DR-25D
外冷钻头
Solid Carbide Drill

DR- 25D
DR外冷钻头25D
DR-Solid Carbide Drill 25D

适用于普通加工, 模具, 汽配和航空等各种材料。
Applicable to ordinary processing , mold, automobile and aviation and other materials.

外冷钻头



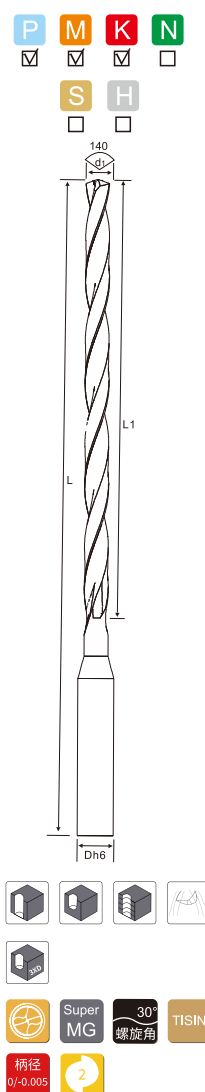
ITEM CODE	d1	L1	Dh6	L
DR20D-093	Φ9.3	230	Φ10	290
DR20D-094	Φ9.4	230	Φ10	290
DR20D-095	Φ9.5	230	Φ10	290
DR20D-096	Φ9.6	230	Φ10	290
DR20D-097	Φ9.7	230	Φ10	290
DR20D-098	Φ9.8	230	Φ10	290
DR20D-099	Φ9.9	230	Φ10	290
DR20D-010	Φ10	230	Φ10	290
DR20D-101	Φ10.1	270	Φ12	315
DR20D-102	Φ10.2	270	Φ12	315
DR20D-103	Φ10.3	270	Φ12	315
DR20D-104	Φ10.4	270	Φ12	315
DR20D-105	Φ10.5	270	Φ12	315
DR20D-106	Φ10.6	270	Φ12	315
DR20D-107	Φ10.7	270	Φ12	315
DR20D-108	Φ10.8	270	Φ12	315
DR20D-109	Φ10.9	270	Φ12	315
DR20D-011	Φ11	270	Φ12	315
DR20D-111	Φ11.1	270	Φ12	315
DR20D-112	Φ11.2	270	Φ12	315
DR20D-113	Φ11.3	270	Φ12	315
DR20D-114	Φ11.4	270	Φ12	315
DR20D-115	Φ11.5	270	Φ12	315
DR20D-116	Φ11.6	270	Φ12	315
DR20D-117	Φ11.7	270	Φ12	315
DR20D-118	Φ11.8	270	Φ12	315
DR20D-119	Φ11.9	270	Φ12	315
DR20D-012	Φ12	270	Φ12	315

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

CARBON STEEL PRE-HARDENED STEEL 碳素钢 预硬钢	ALLOY STEEL CHISEL TOOL STEEL 合金钢 工具钢	PRE-HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON DUCTILE IRON 球墨铸铁	COPPER ALLOY 铜合金	ALUMINIUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
~40HRC		~45HRC ~55HRC ~60HRC ~65HRC	~35HRC	~350HB						
○		○ ○ ○ ○ ○	○	○	○	○		○	○	○

○ 非常適合 ○ 適合

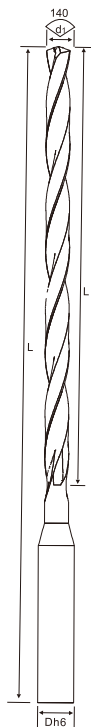


ITEM CODE	d1	L1	Dh6	L
DR25D-003	Φ3	98	Φ6	135
DR25D-031	Φ3.1	98	Φ6	135
DR25D-032	Φ3.2	98	Φ6	135
DR25D-033	Φ3.3	110	Φ6	150
DR25D-034	Φ3.4	110	Φ6	150
DR25D-035	Φ3.5	110	Φ6	150
DR25D-036	Φ3.6	120	Φ6	160
DR25D-037	Φ3.7	120	Φ6	160
DR25D-038	Φ3.8	120	Φ6	160
DR25D-039	Φ3.9	120	Φ6	160
DR25D-004	Φ4	120	Φ6	160
DR25D-041	Φ4.1	120	Φ6	160
DR25D-042	Φ4.2	120	Φ6	160
DR25D-043	Φ4.3	120	Φ6	160
DR25D-044	Φ4.4	120	Φ6	160
DR25D-045	Φ4.5	135	Φ6	180
DR25D-046	Φ4.6	135	Φ6	180
DR25D-047	Φ4.7	135	Φ6	180
DR25D-048	Φ4.8	135	Φ6	180
DR25D-049	Φ4.9	135	Φ6	180
DR25D-005	Φ5	135	Φ6	180
DR25D-051	Φ5.1	135	Φ6	180
DR25D-052	Φ5.2	135	Φ6	180
DR25D-053	Φ5.3	135	Φ6	180
DR25D-054	Φ5.4	135	Φ6	180
DR25D-055	Φ5.5	168	Φ6	205
DR25D-056	Φ5.6	168	Φ6	205
DR25D-057	Φ5.7	168	Φ6	205
DR25D-058	Φ5.8	168	Φ6	205

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

DR- 25D
DR外冷钻头25D
DR-Solid Carbide Drill 25D

DR-25D | 外冷钻头
Solid Carbide Drill

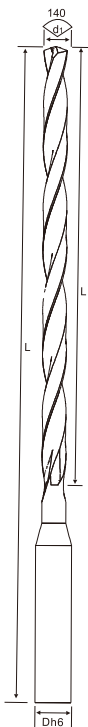


d(刃径)	T(m7公差)
$3 < \phi \leq 6$	+0.004~+0.016
$6 < \phi \leq 10$	+0.006~+0.021
$10 < \phi \leq 18$	+0.007~+0.025
$18 < \phi \leq 20$	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR25D-059	Φ5.9	168	Φ6	205
DR25D-006	Φ6	168	Φ6	205
DR25D-061	Φ6.1	168	Φ8	205
DR25D-062	Φ6.2	168	Φ8	205
DR25D-063	Φ6.3	168	Φ8	205
DR25D-064	Φ6.4	168	Φ8	205
DR25D-065	Φ6.5	200	Φ8	240
DR25D-066	Φ6.6	200	Φ8	240
DR25D-067	Φ6.7	200	Φ8	240
DR25D-068	Φ6.8	200	Φ8	240
DR25D-069	Φ6.9	200	Φ8	240
DR25D-007	Φ7	200	Φ8	240
DR25D-071	Φ7.1	200	Φ8	240
DR25D-072	Φ7.2	200	Φ8	240
DR25D-073	Φ7.3	200	Φ8	240
DR25D-074	Φ7.4	200	Φ8	240
DR25D-075	Φ7.5	220	Φ8	260
DR25D-076	Φ7.6	220	Φ8	260
DR25D-077	Φ7.7	220	Φ8	260
DR25D-078	Φ7.8	220	Φ8	260
DR25D-079	Φ7.9	220	Φ8	260
DR25D-008	Φ8	220	Φ8	260
DR25D-081	Φ8.1	220	Φ10	260
DR25D-082	Φ8.2	220	Φ10	260
DR25D-083	Φ8.3	220	Φ10	260
DR25D-084	Φ8.4	220	Φ10	260
DR25D-085	Φ8.5	240	Φ10	285
DR25D-086	Φ8.6	240	Φ10	285
DR25D-087	Φ8.7	240	Φ10	285
DR25D-088	Φ8.8	270	Φ10	310
DR25D-089	Φ8.9	270	Φ10	310
DR25D-009	Φ9	270	Φ10	310

DR-25D
DR外冷钻头25D
DR-Solid Carbide Drill 25D

DR-25D | 外冷钻头
Solid Carbide Drill

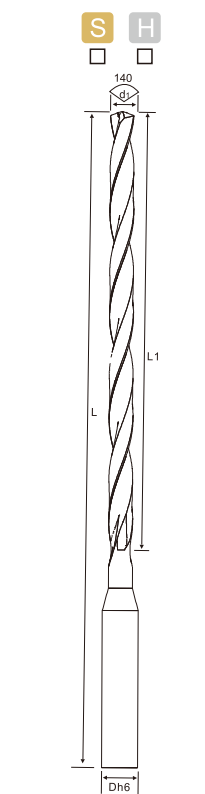


d(刃径)	T(m7公差)
$3 < \Phi \leq 6$	+0.004~+0.016
$6 < \Phi \leq 10$	+0.006~+0.021
$10 < \Phi \leq 18$	+0.007~+0.025
$18 < \Phi \leq 20$	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR25D-091	Φ9.1	270	Φ10	310
DR25D-092	Φ9.2	270	Φ10	310
DR25D-093	Φ9.3	270	Φ10	310
DR25D-094	Φ9.4	270	Φ10	310
DR25D-095	Φ9.5	270	Φ10	310
DR25D-096	Φ9.6	270	Φ10	310
DR25D-097	Φ9.7	270	Φ10	310
DR25D-098	Φ9.8	270	Φ10	310
DR25D-099	Φ9.9	270	Φ10	310
DR25D-010	Φ10	270	Φ10	310

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

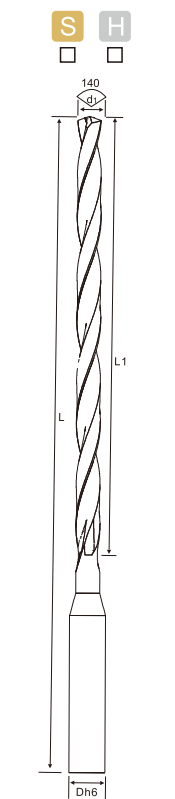
CARBON STEEL 碳素钢 预硬钢	ALLOY STEEL 合金钢 CHISEL TOOL STEEL 工具钢	PRE-HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢				STAINLESS STEEL 不锈钢	CAST IRON 铸铁 球墨铸铁 ~350HB	COPPER ALLOY 铜合金	ALUMINUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
~40HRC		~45HRC	~55HRC	~60HRC	~65HRC	~35HRC							
○		○	○	○	○	○	○	○	○		○	○	○



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029



ITEM CODE	d1	L1	Dh6	L
DR30D-003	Φ3	105	Φ6	150
DR30D-031	Φ3.1	105	Φ6	150
DR30D-032	Φ3.2	105	Φ6	150
DR30D-033	Φ3.3	135	Φ6	185
DR30D-034	Φ3.4	135	Φ6	185
DR30D-035	Φ3.5	135	Φ6	185
DR30D-036	Φ3.6	135	Φ6	185
DR30D-037	Φ3.7	135	Φ6	185
DR30D-038	Φ3.8	135	Φ6	185
DR30D-039	Φ3.9	135	Φ6	185
DR30D-004	Φ4	135	Φ6	185
DR30D-041	Φ4.1	135	Φ6	185
DR30D-042	Φ4.2	135	Φ6	185
DR30D-043	Φ4.3	135	Φ6	185
DR30D-044	Φ4.4	135	Φ6	185
DR30D-045	Φ4.5	165	Φ6	215
DR30D-046	Φ4.6	165	Φ6	215
DR30D-047	Φ4.7	165	Φ6	215
DR30D-048	Φ4.8	165	Φ6	215
DR30D-049	Φ4.9	165	Φ6	215
DR30D-005	Φ5	165	Φ6	215
DR30D-051	Φ5.1	165	Φ6	215
DR30D-052	Φ5.2	165	Φ6	215
DR30D-053	Φ5.3	165	Φ6	215
DR30D-054	Φ5.4	165	Φ6	215
DR30D-055	Φ5.5	180	Φ6	230
DR30D-056	Φ5.6	180	Φ6	230
DR30D-057	Φ5.7	180	Φ6	230
DR30D-058	Φ5.8	180	Φ6	230



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR30D-059	Φ5.9	180	Φ6	230
DR30D-006	Φ6	180	Φ6	230
DR30D-061	Φ6.1	180	Φ8	230
DR30D-062	Φ6.2	180	Φ8	230
DR30D-063	Φ6.3	180	Φ8	230
DR30D-064	Φ6.4	180	Φ8	230
DR30D-065	Φ6.5	215	Φ8	265
DR30D-066	Φ6.6	215	Φ8	265
DR30D-067	Φ6.7	215	Φ8	265
DR30D-068	Φ6.8	230	Φ8	280
DR30D-069	Φ6.9	230	Φ8	280
DR30D-007	Φ7	230	Φ8	280
DR30D-071	Φ7.1	230	Φ8	280
DR30D-072	Φ7.2	230	Φ8	280
DR30D-073	Φ7.3	230	Φ8	280
DR30D-074	Φ7.4	230	Φ8	280
DR30D-075	Φ7.5	230	Φ8	280
DR30D-076	Φ7.6	230	Φ8	280
DR30D-077	Φ7.7	230	Φ8	280
DR30D-078	Φ7.8	265	Φ8	315
DR30D-079	Φ7.9	265	Φ8	315
DR30D-008	Φ8	265	Φ8	315

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

CARBON STEEL 碳素钢	ALLOY STEEL 合金钢	PRE HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON DUCTILE IRON 球墨铸铁	COPPER ALLOY 铜合金	ALUMINUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
~40HRC	~45HRC	~55HRC	~60HRC	~65HRC	~35HRC	~350HB				
○	○	○	○	○	○	○		○	○	○

○ 非常适合 ○ 适合



P M K N
☑ ☑ ☑ ☐

S H
☐ ☐

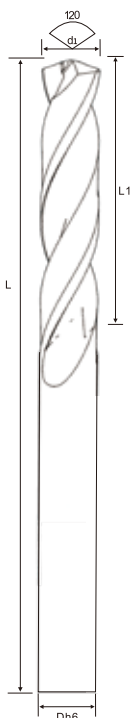


d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR338010	Φ1	12	Φ1	34
DR338015	Φ1.5	12	Φ1.5	34
DR338018	Φ1.8	22	Φ1.8	46
DR338020	Φ2	24	Φ2	49
DR338022	Φ2.2	24	Φ2.2	49
DR338025	Φ2.5	27	Φ2.5	53
DR338028	Φ2.8	33	Φ2.8	61
DR338030	Φ3	33	Φ3	61
DR338032	Φ3.2	36	Φ3.2	65
DR338033	Φ3.3	36	Φ3.3	65
DR338035	Φ3.5	39	Φ3.5	70
DR338038	Φ3.8	43	Φ3.8	75
DR338040	Φ4	43	Φ4	75
DR338042	Φ4.2	43	Φ4.2	75
DR338045	Φ4.5	47	Φ4.5	80
DR338046	Φ4.6	47	Φ4.6	80
DR338047	Φ4.7	47	Φ4.7	80
DR338048	Φ4.8	52	Φ4.8	86
DR338050	Φ5	52	Φ5	86
DR338052	Φ5.2	52	Φ5.2	86
DR338055	Φ5.5	57	Φ5.5	93
DR338058	Φ5.8	57	Φ5.8	83
DR338060	Φ6	57	Φ6	93
DR338065	Φ6.5	63	Φ6.5	101
DR338068	Φ6.8	69	Φ6.8	109
DR338070	Φ7	69	Φ7	109
DR338072	Φ7.2	69	Φ7.2	109
DR338075	Φ7.5	69	Φ7.5	109
DR338078	Φ7.8	75	Φ7.8	117

P M K N
☑ ☑ ☑ ☐

S H
☐ ☐



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1	L1	Dh6	L
DR338080	Φ8	75	Φ8	117
DR338085	Φ8.5	75	Φ8.5	117
DR338088	Φ8.8	81	Φ8.8	125
DR338090	Φ9	81	Φ9	125
DR338095	Φ9.5	81	Φ9.5	125
DR338098	Φ9.8	87	Φ9.8	133
DR338100	Φ10	87	Φ10	133
DR338102	Φ10.2	87	Φ10.2	133
DR338105	Φ10.5	87	Φ10.5	133
DR338110	Φ11	94	Φ11	142
DR338115	Φ11.5	94	Φ11.5	142
DR338118	Φ11.8	94	Φ11.8	142
DR338120	Φ12	101	Φ12	152
DR338125	Φ12.5	101	Φ12.5	152
DR338127	Φ12.7	101	Φ12.7	152
DR3381300	Φ13	101	Φ13	152
DR3381400	Φ14	108	Φ14	160
DR338158	Φ15.8	120	Φ15.8	178
DR338160	Φ16	120	Φ16	178

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

CARBON STEEL 碳素钢 PRE-HARDENED STEEL 预硬钢	ALLOY STEEL 合金钢 CHISEL TOOL STEEL 工具钢	PRE-HARDENED STEEL, HARDENED STEEL 预硬钢、淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON DUCTILE IRON 球墨铸铁 ~350HB	COPPER ALLOY 铜合金	ALUMINUM ALLOY 铝合金	GRAPHITE 石墨	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金	PLASTIC 塑料
~40HRC		~45HRC ~55HRC ~60HRC ~65HRC	~35HRC							
○		○ ○ ○ ○ ○	○	○	○	○		○	○	○

○ 非常適合 ○ 適合