

内冷钻头 | Coolant-fed Twist Drill

两孔中心出水, 快速冷却, 提高钻孔稳定性。
The center of the two holes releases water, allowing for rapid cooling and improving drilling stability.



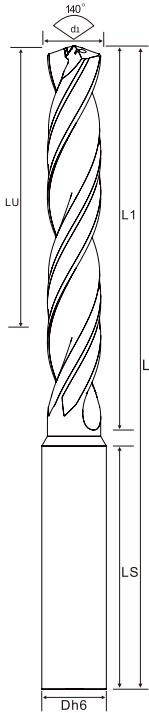
GEEFUN®

» DRC- 3D

DRC内冷钻头3D

DRC-Solid Carbide Drill with Internal Coolant 3D

能高效率, 高精度钻削难加工材料, 适用于从低速至高速的切削。
The High efficiency ,high precision drilling difficult processing materials,suitable for cutting from low speed to high speed.



红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC3D-003	3	20	14	Φ6	36	62
DRC3D-031	3.1	20	14	Φ6	36	62
DRC3D-0315	3.15	20	14	Φ6	36	62
DRC3D-032	3.2	20	14	Φ6	36	62
DRC3D-0325	3.25	20	14	Φ6	36	62
DRC3D-033	3.3	20	14	Φ6	36	62
DRC3D-034	3.4	20	14	Φ6	36	62
DRC3D-035	3.5	20	14	Φ6	36	62
DRC3D-036	3.6	20	14	Φ6	36	62
DRC3D-037	3.7	20	14	Φ6	36	62
DRC3D-038	3.8	24	17	Φ6	36	66
DRC3D-0385	3.85	24	17	Φ6	36	66
DRC3D-039	3.9	24	17	Φ6	36	66
DRC3D-004	4	24	17	Φ6	36	66
DRC3D-041	4.1	24	17	Φ6	36	66
DRC3D-042	4.2	24	17	Φ6	36	66
DRC3D-043	4.3	24	17	Φ6	36	66
DRC3D-0435	4.35	24	17	Φ6	36	66
DRC3D-044	4.4	24	17	Φ6	36	66
DRC3D-0445	4.45	24	17	Φ6	36	66
DRC3D-045	4.5	24	17	Φ6	36	66
DRC3D-046	4.6	24	17	Φ6	36	66
DRC3D-0465	4.65	24	17	Φ6	36	66
DRC3D-047	4.7	24	17	Φ6	36	66
DRC3D-048	4.8	28	20	Φ6	36	66
DRC3D-049	4.9	28	20	Φ6	36	66
DRC3D-005	5	28	20	Φ6	36	66
DRC3D-051	5.1	28	20	Φ6	36	66
DRC3D-052	5.2	28	20	Φ6	36	66

DRC-3D | 内冷钻头
Coolant-fed Twist Drill



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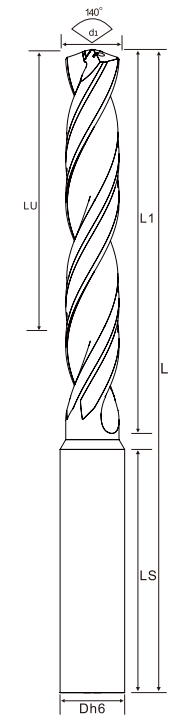
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ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC3D-0525	5.25	28	20	Φ6	36	66
DRC3D-053	5.3	28	20	Φ6	36	66
DRC3D-054	5.4	28	20	Φ6	36	66
DRC3D-055	5.5	28	20	Φ6	36	66
DRC3D-0555	5.55	28	20	Φ6	36	66
DRC3D-056	5.6	28	20	Φ6	36	66
DRC3D-057	5.7	28	20	Φ6	36	66
DRC3D-0575	5.75	28	20	Φ6	36	66
DRC3D-058	5.8	28	20	Φ6	36	66
DRC3D-059	5.9	28	20	Φ6	36	66
DRC3D-0595	5.95	28	20	Φ6	36	66
DRC3D-006	6	28	20	Φ6	36	66
DRC3D-061	6.1	34	24	Φ8	36	79
DRC3D-062	6.2	34	24	Φ8	36	79
DRC3D-063	6.3	34	24	Φ8	36	79
DRC3D-064	6.4	34	24	Φ8	36	79
DRC3D-065	6.5	34	24	Φ8	36	79
DRC3D-066	6.6	34	24	Φ8	36	79
DRC3D-067	6.7	34	24	Φ8	36	79
DRC3D-0675	6.75	34	24	Φ8	36	79
DRC3D-068	6.8	34	24	Φ8	36	79
DRC3D-069	6.9	34	24	Φ8	36	79
DRC3D-007	7	34	24	Φ8	36	79
DRC3D-071	7.1	41	29	Φ8	36	79
DRC3D-072	7.2	41	29	Φ8	36	79
DRC3D-073	7.3	41	29	Φ8	36	79
DRC3D-074	7.4	41	29	Φ8	36	79
DRC3D-0745	7.45	41	29	Φ8	36	79
DRC3D-075	7.5	41	29	Φ8	36	79
DRC3D-076	7.6	41	29	Φ8	36	79
DRC3D-077	7.7	41	29	Φ8	36	79
DRC3D-078	7.8	41	29	Φ8	36	79
DRC3D-079	7.9	41	29	Φ8	36	79

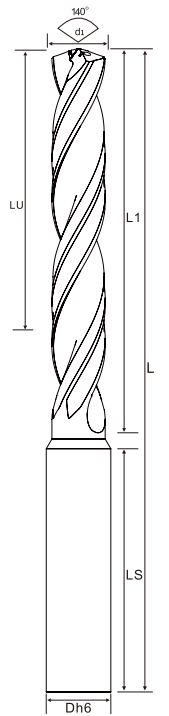
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ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC3D-008	8	41	29	Φ8	36	79
DRC3D-081	8.1	47	35	Φ10	40	89
DRC3D-082	8.2	47	35	Φ10	40	89
DRC3D-083	8.3	47	35	Φ10	40	89
DRC3D-084	8.4	47	35	Φ10	40	89
DRC3D-085	8.5	47	35	Φ10	40	89
DRC3D-086	8.6	47	35	Φ10	40	89
DRC3D-087	8.7	47	35	Φ10	40	89
DRC3D-0875	8.75	47	35	Φ10	40	89
DRC3D-088	8.8	47	35	Φ10	40	89
DRC3D-089	8.9	47	35	Φ10	40	89
DRC3D-009	9	47	35	Φ10	40	89
DRC3D-091	9.1	47	35	Φ10	40	89
DRC3D-092	9.2	47	35	Φ10	40	89
DRC3D-093	9.3	47	35	Φ10	40	89
DRC3D-0935	9.35	47	35	Φ10	40	89
DRC3D-094	9.4	47	35	Φ10	40	89
DRC3D-0945	9.45	47	35	Φ10	40	89
DRC3D-095	9.5	47	35	Φ10	40	89
DRC3D-096	9.6	47	35	Φ10	40	89
DRC3D-097	9.7	47	35	Φ10	40	89
DRC3D-098	9.8	47	35	Φ10	40	89
DRC3D-099	9.9	47	35	Φ10	40	89
DRC3D-100	10	47	35	Φ10	40	89
DRC3D-101	10.1	55	40	Φ12	45	102
DRC3D-102	10.2	55	40	Φ12	45	102
DRC3D-1025	10.25	55	40	Φ12	45	102
DRC3D-103	10.3	55	40	Φ12	45	102
DRC3D-104	10.4	55	40	Φ12	45	102
DRC3D-105	10.5	55	40	Φ12	45	102
DRC3D-106	10.6	55	40	Φ12	45	102
DRC3D-107	10.7	55	40	Φ12	45	102
DRC3D-1075	10.75	55	40	Φ12	45	102

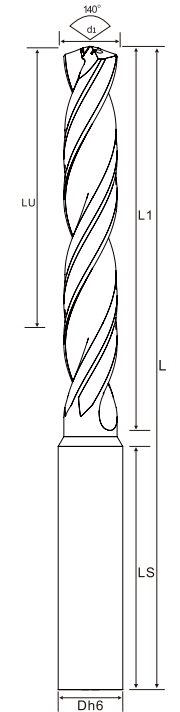
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ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC3D-108	10.8	55	40	Φ12	45	102
DRC3D-109	10.9	55	40	Φ12	45	102
DRC3D-110	11	55	40	Φ12	45	102
DRC3D-111	11.1	55	40	Φ12	45	102
DRC3D-112	11.2	55	40	Φ12	45	102
DRC3D-1125	11.25	55	40	Φ12	45	102
DRC3D-113	11.3	55	40	Φ12	45	102
DRC3D-1135	11.35	55	40	Φ12	45	102
DRC3D-114	11.4	55	40	Φ12	45	102
DRC3D-1145	11.45	55	40	Φ12	45	102
DRC3D-115	11.5	55	40	Φ12	45	102
DRC3D-116	11.6	55	40	Φ12	45	102
DRC3D-117	11.7	55	40	Φ12	45	102
DRC3D-118	11.8	55	40	Φ12	45	102
DRC3D-119	11.9	55	40	Φ12	45	102
DRC3D-120	12	55	40	Φ12	45	102
DRC3D-121	12.1	60	43	Φ14	45	107
DRC3D-122	12.2	60	43	Φ14	45	107
DRC3D-1225	12.25	60	43	Φ14	45	107
DRC3D-123	12.3	60	43	Φ14	45	107
DRC3D-124	12.4	60	43	Φ14	45	107
DRC3D-125	12.5	60	43	Φ14	45	107
DRC3D-126	12.6	60	43	Φ14	45	107
DRC3D-127	12.7	60	43	Φ14	45	107
DRC3D-1275	12.75	60	43	Φ14	45	107
DRC3D-128	12.8	60	43	Φ14	45	107
DRC3D-129	12.9	60	43	Φ14	45	107
DRC3D-130	13	60	43	Φ14	45	107
DRC3D-131	13.1	60	43	Φ14	45	107
DRC3D-1335	13.35	60	43	Φ14	45	107
DRC3D-135	13.5	60	43	Φ14	45	107
DRC3D-1365	13.65	60	43	Φ14	45	107
DRC3D-138	13.8	60	43	Φ14	45	107

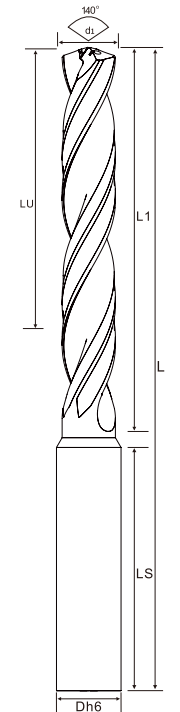
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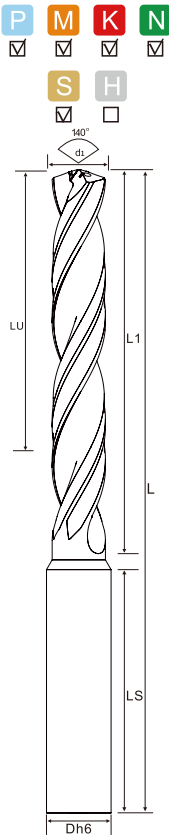
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ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC3D-140	14	60	43	Φ14	45	107
DRC3D-1425	14.25	65	45	Φ16	48	115
DRC3D-143	14.3	65	45	Φ16	48	115
DRC3D-145	14.5	65	45	Φ16	48	115
DRC3D-1475	14.75	65	45	Φ16	48	115
DRC3D-148	14.8	65	45	Φ16	48	115
DRC3D-150	15	65	45	Φ16	48	115
DRC3D-151	15.1	65	45	Φ16	48	115
DRC3D-1525	15.25	65	45	Φ16	48	115
DRC3D-1535	15.35	65	45	Φ16	48	115
DRC3D-155	15.5	65	45	Φ16	48	115
DRC3D-158	15.8	65	45	Φ16	48	115
DRC3D-160	16	65	45	Φ16	48	115
DRC3D-165	16.5	73	51	Φ18	48	123
DRC3D-1675	16.75	73	51	Φ18	48	123
DRC3D-168	16.8	73	51	Φ18	48	123
DRC3D-170	17	73	51	Φ18	48	123
DRC3D-175	17.5	73	51	Φ18	48	123
DRC3D-178	17.8	73	51	Φ18	48	123
DRC3D-179	17.9	73	51	Φ18	48	123
DRC3D-180	18	73	51	Φ18	48	123
DRC3D-183	18.3	79	55	Φ20	50	131
DRC3D-185	18.5	79	55	Φ20	50	131
DRC3D-188	18.8	79	55	Φ20	50	131
DRC3D-190	19	79	55	Φ20	50	131
DRC3D-195	19.5	79	55	Φ20	50	131
DRC3D-198	19.8	79	55	Φ20	50	131
DRC3D-200	20	79	55	Φ20	50	131
DRC3D-204	20.4	86	60	Φ22	50	141
DRC3D-205	20.5	86	60	Φ22	50	141
DRC3D-210	21	86	60	Φ22	50	141
DRC3D-214	21.4	86	60	Φ22	50	141
DRC3D-215	21.5	86	60	Φ22	50	141

>>DRC- 3D
DRC内冷钻头3D
DRC-Solid Carbide Drill with Internal Coolant 3D

DRC-3D | 内冷钻头
Coolant-fed Twist Drill



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APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

CARBON STEEL 碳素钢 PRE-HARDENED STEEL 预硬钢	ALLOY STEEL 合金钢 CHISEL TOPS STEEL 工具钢	PRE-HARDENED STEEL 预硬钢	HARDENED STEEL 淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON 铸铁 DUCTILE IRON 球墨铸铁 ~350HB	COPPER ALLOY 铜合金	ALUMINIUM ALLOY 铝合金	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金
○	○	○	○	○	○	○	○	○	○

○ 非常适合
VERY SUITABLE

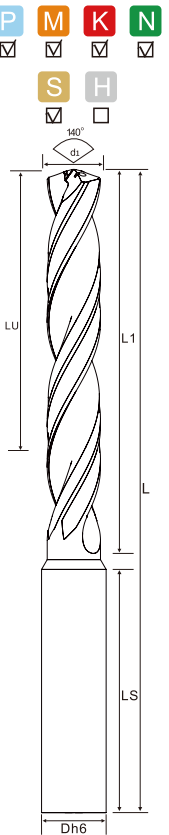
○ 适合
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GEEFUN®

>>DRC- 5D

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DRC-Solid Carbide Drill with Internal Coolant 5D

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DRC5D-031	3.1	28	23	Φ6	36	66
DRC5D-0315	3.15	28	23	Φ6	36	66
DRC5D-032	3.2	28	23	Φ6	36	66
DRC5D-0325	3.25	28	23	Φ6	36	66
DRC5D-033	3.3	28	23	Φ6	36	66
DRC5D-034	3.4	28	23	Φ6	36	66
DRC5D-035	3.5	28	23	Φ6	36	66
DRC5D-036	3.6	28	23	Φ6	36	66
DRC5D-037	3.7	28	23	Φ6	36	66
DRC5D-038	3.8	36	29	Φ6	36	74
DRC5D-0385	3.85	36	29	Φ6	36	74
DRC5D-039	3.9	36	29	Φ6	36	74
DRC5D-004	4	36	29	Φ6	36	74
DRC5D-041	4.1	36	29	Φ6	36	74
DRC5D-042	4.2	36	29	Φ6	36	74
DRC5D-043	4.3	36	29	Φ6	36	74
DRC5D-0435	4.35	36	29	Φ6	36	74
DRC5D-044	4.4	36	29	Φ6	36	74
DRC5D-0445	4.45	36	29	Φ6	36	74
DRC5D-045	4.5	36	29	Φ6	36	74
DRC5D-046	4.6	36	29	Φ6	36	74
DRC5D-0465	4.65	36	29	Φ6	36	74
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DRC5D-048	4.8	44	35	Φ6	36	82
DRC5D-049	4.9	44	35	Φ6	36	82
DRC5D-005	5	44	35	Φ6	36	82
DRC5D-051	5.1	44	35	Φ6	36	82
DRC5D-052	5.2	44	35	Φ6	36	82

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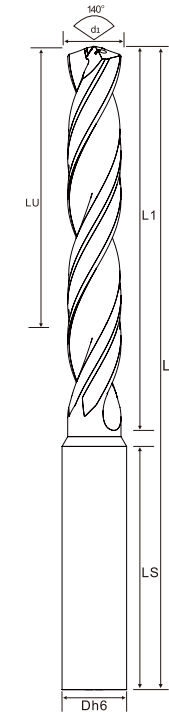
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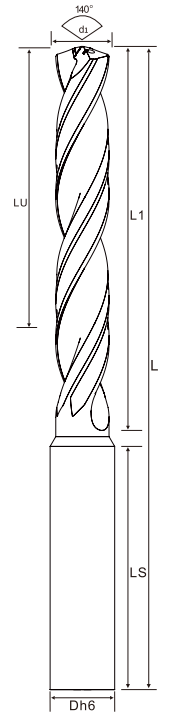
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DRC5D-055	5.5	44	35	Φ6	36	82
DRC5D-0555	5.55	44	35	Φ6	36	82
DRC5D-056	5.6	44	35	Φ6	36	82
DRC5D-057	5.7	44	35	Φ6	36	82
DRC5D-0575	5.75	44	35	Φ6	36	82
DRC5D-058	5.8	44	35	Φ6	36	82
DRC5D-059	5.9	44	35	Φ6	36	82
DRC5D-0595	5.95	44	35	Φ6	36	82
DRC5D-006	6	44	35	Φ6	36	82
DRC5D-061	6.1	53	43	Φ8	36	91
DRC5D-062	6.2	53	43	Φ8	36	91
DRC5D-063	6.3	53	43	Φ8	36	91
DRC5D-064	6.4	53	43	Φ8	36	91
DRC5D-065	6.5	53	43	Φ8	36	91
DRC5D-066	6.6	53	43	Φ8	36	91
DRC5D-067	6.7	53	43	Φ8	36	91
DRC5D-0675	6.75	53	43	Φ8	36	91
DRC5D-068	6.8	53	43	Φ8	36	91
DRC5D-069	6.9	53	43	Φ8	36	91
DRC5D-007	7	53	43	Φ8	36	91
DRC5D-071	7.1	53	43	Φ8	36	91
DRC5D-072	7.2	53	43	Φ8	36	91
DRC5D-073	7.3	53	43	Φ8	36	91
DRC5D-074	7.4	53	43	Φ8	36	91
DRC5D-0745	7.45	53	43	Φ8	36	91
DRC5D-075	7.5	53	43	Φ8	36	91
DRC5D-076	7.6	53	43	Φ8	36	91
DRC5D-077	7.7	53	43	Φ8	36	91
DRC5D-078	7.8	53	43	Φ8	36	91
DRC5D-079	7.9	53	43	Φ8	36	91



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC5D-008	8	53	43	Φ8	36	91
DRC5D-081	8.1	61	49	Φ10	40	103
DRC5D-082	8.2	61	49	Φ10	40	103
DRC5D-083	8.3	61	49	Φ10	40	103
DRC5D-084	8.4	61	49	Φ10	40	103
DRC5D-085	8.5	61	49	Φ10	40	103
DRC5D-086	8.6	61	49	Φ10	40	103
DRC5D-087	8.7	61	49	Φ10	40	103
DRC5D-0875	8.75	61	49	Φ10	40	103
DRC5D-088	8.8	61	49	Φ10	40	103
DRC5D-089	8.9	61	49	Φ10	40	103
DRC5D-009	9	61	49	Φ10	40	103
DRC5D-091	9.1	61	49	Φ10	40	103
DRC5D-092	9.2	61	49	Φ10	40	103
DRC5D-093	9.3	61	49	Φ10	40	103
DRC5D-0935	9.35	61	49	Φ10	40	103
DRC5D-094	9.4	61	49	Φ10	40	103
DRC5D-0945	9.45	61	49	Φ10	40	103
DRC5D-095	9.5	61	49	Φ10	40	103
DRC5D-096	9.6	61	49	Φ10	40	103
DRC5D-097	9.7	61	49	Φ10	40	103
DRC5D-098	9.8	61	49	Φ10	40	103
DRC5D-099	9.9	61	49	Φ10	40	103
DRC5D-100	10	61	49	Φ10	40	103
DRC5D-101	10.1	71	56	Φ12	45	118
DRC5D-102	10.2	71	56	Φ12	45	118
DRC5D-1025	10.25	71	56	Φ12	45	118
DRC5D-103	10.3	71	56	Φ12	45	118
DRC5D-104	10.4	71	56	Φ12	45	118
DRC5D-105	10.5	71	56	Φ12	45	118
DRC5D-106	10.6	71	56	Φ12	45	118
DRC5D-107	10.7	71	56	Φ12	45	118
DRC5D-1075	10.75	71	56	Φ12	45	118

>>DRC- 5D

DRC内冷钻头5D

DRC-Solid Carbide Drill with Internal Coolant 5D

DRC-5D

内冷钻头
Coolant-fed Twist Drill

>>DRC- 5D

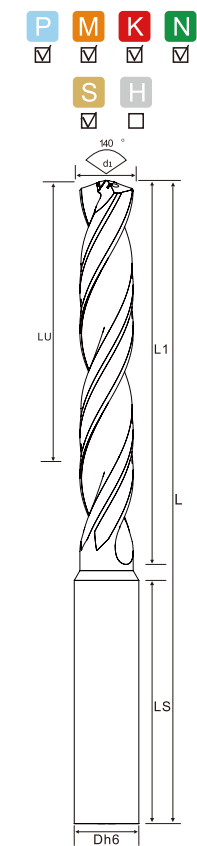
DRC内冷钻头5D

DRC-Solid Carbide Drill with Internal Coolant 5D

DRC-5D

内冷钻头
Coolant-fed Twist Drill

内冷钻头



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螺旋角

柄径 h6

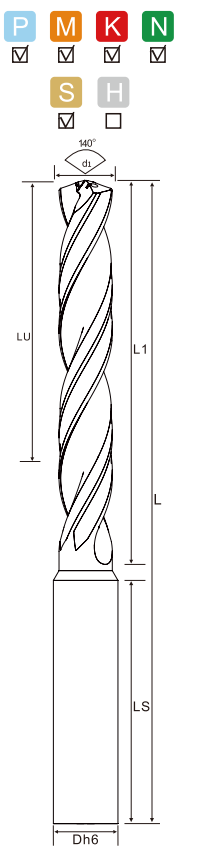
2

m7

红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC5D-108	10.8	71	56	Φ12	45	118
DRC5D-109	10.9	71	56	Φ12	45	118
DRC5D-110	11	71	56	Φ12	45	118
DRC5D-111	11.1	71	56	Φ12	45	118
DRC5D-112	11.2	71	56	Φ12	45	118
DRC5D-1125	11.25	71	56	Φ12	45	118
DRC5D-113	11.3	71	56	Φ12	45	118
DRC5D-1135	11.35	71	56	Φ12	45	118
DRC5D-114	11.4	71	56	Φ12	45	118
DRC5D-1145	11.45	71	56	Φ12	45	118
DRC5D-115	11.5	71	56	Φ12	45	118
DRC5D-116	11.6	71	56	Φ12	45	118
DRC5D-117	11.7	71	56	Φ12	45	118
DRC5D-118	11.8	71	56	Φ12	45	118
DRC5D-119	11.9	71	56	Φ12	45	118
DRC5D-120	12	71	56	Φ12	45	118
DRC5D-121	12.1	77	60	Φ14	45	124
DRC5D-122	12.2	77	60	Φ14	45	124
DRC5D-1225	12.25	77	60	Φ14	45	124
DRC5D-123	12.3	77	60	Φ14	45	124
DRC5D-124	12.4	77	60	Φ14	45	124
DRC5D-125	12.5	77	60	Φ14	45	124
DRC5D-126	12.6	77	60	Φ14	45	124
DRC5D-127	12.7	77	60	Φ14	45	124
DRC5D-1275	12.75	77	60	Φ14	45	124
DRC5D-128	12.8	77	60	Φ14	45	124
DRC5D-129	12.9	77	60	Φ14	45	124
DRC5D-130	13	77	60	Φ14	45	124
DRC5D-131	13.1	77	60	Φ14	45	124
DRC5D-1335	13.35	77	60	Φ14	45	124
DRC5D-135	13.5	77	60	Φ14	45	124
DRC5D-1365	13.65	77	60	Φ14	45	124
DRC5D-138	13.8	77	60	Φ14	45	124



P

M

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S

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30°

螺旋角

柄径 h6

2

m7

红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

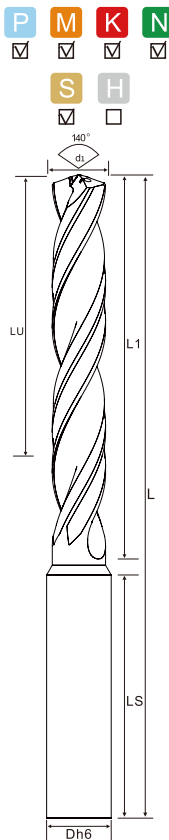
d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC5D-140	14	77	60	Φ14	45	124
DRC5D-1425	14.25	83	63	Φ16	48	133
DRC5D-143	14.3	83	63	Φ16	48	133
DRC5D-145	14.5	83	63	Φ16	48	133
DRC5D-1475	14.75	83	63	Φ16	48	133
DRC5D-148	14.8	83	63	Φ16	48	133
DRC5D-150	15	83	63	Φ16	48	133
DRC5D-151	15.1	83	63	Φ16	48	133
DRC5D-1525	15.25	83	63	Φ16	48	133
DRC5D-1535	15.35	83	63	Φ16	48	133
DRC5D-155	15.5	83	63	Φ16	48	133
DRC5D-158	15.8	83	63	Φ16	48	133
DRC5D-160	16	83	63	Φ16	48	133
DRC5D-165	16.5	93	71	Φ18	48	143
DRC5D-1675	16.75	93	71	Φ18	48	143
DRC5D-168	16.8	93	71	Φ18	48	143
DRC5D-170	17	93	71	Φ18	48	143
DRC5D-175	17.5	93	71	Φ18	48	143
DRC5D-178	17.8	93	71	Φ18	48	143
DRC5D-179	17.9	93	71	Φ18	48	143
DRC5D-180	18	93	71	Φ18	48	143
DRC5D-183	18.3	101	77	Φ20	50	153
DRC5D-185	18.5	101	77	Φ20	50	153
DRC5D-188	18.8	101	77	Φ20	50	153
DRC5D-190	19	101	77	Φ20	50	153
DRC5D-195	19.5	101	77	Φ20	50	153
DRC5D-198	19.8	101	77	Φ20	50	153
DRC5D-200	20	101	77	Φ20	50	153
DRC5D-204	20.4	112	85	Φ22	50	167
DRC5D-205	20.5	112	85	Φ22	50	167
DRC5D-210	21	112	85	Φ22	50	167
DRC5D-214	21.4	112	85	Φ22	50	167
DRC5D-215	21.5	112	85	Φ22	50	167

内冷钻头

>>DRC- 5D
DRC内冷钻头5D
DRC-Solid Carbide Drill with Internal Coolant 5D

DRC-5D
内冷钻头
Coolant-fed Twist Drill



红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

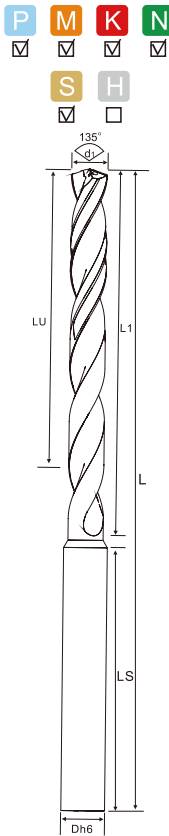
Table with 2 columns: d (刃径), T (m7公差). Rows show diameter ranges and corresponding tolerances.

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

Table with 10 columns for material types: CARBON STEEL, ALLOY STEEL, PRE-HARDENED STEEL, HARDENED STEEL, STAINLESS STEEL, CAST IRON, COPPER ALLOY, ALUMINUM ALLOY, TITANIUM ALLOY, HEAT-RESISTING ALLOY. Includes suitability indicators (red circle for very suitable, white circle for suitable).

GEEFUN®
>>DRC- 8D
DRC内冷钻头8D

DRC-Solid Solid Carbide Drill 8D Cold Inside
能高效率, 高精度钻削难加工材料, 适用于从低速至高速的切削。
The High efficiency ,high precision drilling difficult processing materials,suitable for cutting from low speed to high speed.



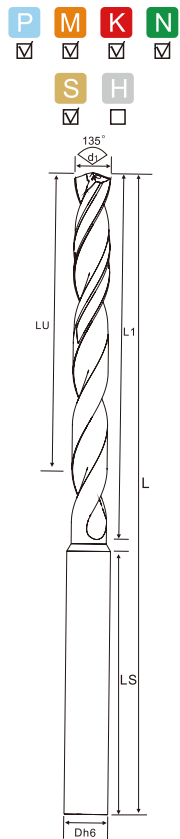
红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

Table with 2 columns: d (刃径), T (m7公差). Rows show diameter ranges and corresponding tolerances.

Main table listing item codes, dimensions (d1-m7, L1, LU, Dh6, LS, L), and material suitability for DRC-8D drill bits.

>>DRC- 8D
DRC内冷钻头8D
DRC-Solid Solid Carbide Drill 8D Cold Inside

DRC-8D | 内冷钻头
Coolant-fed Twist Drill



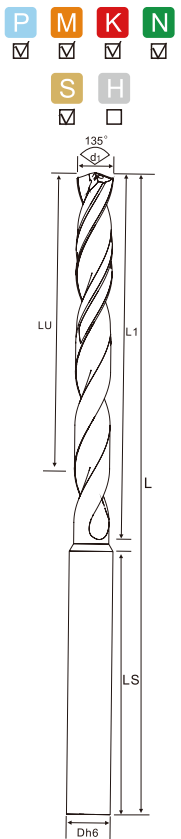
■ 红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC8D-0525	5.25	57	48	Φ6	36	95
DRC8D-053	5.3	57	48	Φ6	36	95
DRC8D-054	5.4	57	48	Φ6	36	95
DRC8D-055	5.5	57	48	Φ6	36	95
DRC8D-0555	5.55	57	48	Φ6	36	95
DRC8D-056	5.6	57	48	Φ6	36	95
DRC8D-057	5.7	57	48	Φ6	36	95
DRC8D-0575	5.75	57	48	Φ6	36	95
DRC8D-058	5.8	57	48	Φ6	36	95
DRC8D-059	5.9	57	48	Φ6	36	95
DRC8D-0595	5.95	57	48	Φ6	36	95
DRC8D-006	6	57	48	Φ6	36	95
DRC8D-061	6.1	76	66	Φ8	36	116
DRC8D-062	6.2	76	66	Φ8	36	116
DRC8D-063	6.3	76	66	Φ8	36	116
DRC8D-064	6.4	76	66	Φ8	36	116
DRC8D-065	6.5	76	66	Φ8	36	116
DRC8D-066	6.6	76	66	Φ8	36	116
DRC8D-067	6.7	76	66	Φ8	36	116
DRC8D-0675	6.75	76	66	Φ8	36	116
DRC8D-068	6.8	76	66	Φ8	36	116
DRC8D-069	6.9	76	66	Φ8	36	116
DRC8D-007	7	76	66	Φ8	36	116
DRC8D-071	7.1	76	66	Φ8	36	116
DRC8D-072	7.2	76	66	Φ8	36	116
DRC8D-073	7.3	76	66	Φ8	36	116
DRC8D-074	7.4	76	66	Φ8	36	116
DRC8D-0745	7.45	76	66	Φ8	36	116
DRC8D-075	7.5	76	66	Φ8	36	116
DRC8D-076	7.6	76	66	Φ8	36	116
DRC8D-077	7.7	76	66	Φ8	36	116
DRC8D-078	7.8	76	66	Φ8	36	116
DRC8D-079	7.9	76	66	Φ8	36	116

>>DRC- 8D
DRC内冷钻头8D
DRC-Solid Solid Carbide Drill 8D Cold Inside

DRC-8D | 内冷钻头
Coolant-fed Twist Drill



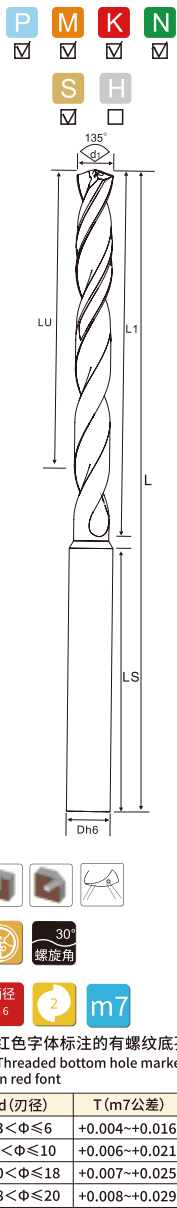
■ 红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC8D-008	8	76	66	Φ8	36	116
DRC8D-081	8.1	95	83	Φ10	40	142
DRC8D-082	8.2	95	83	Φ10	40	142
DRC8D-083	8.3	95	83	Φ10	40	142
DRC8D-084	8.4	95	83	Φ10	40	142
DRC8D-085	8.5	95	83	Φ10	40	142
DRC8D-086	8.6	95	83	Φ10	40	142
DRC8D-087	8.7	95	83	Φ10	40	142
DRC8D-0875	8.75	95	83	Φ10	40	142
DRC8D-088	8.8	95	83	Φ10	40	142
DRC8D-089	8.9	95	83	Φ10	40	142
DRC8D-009	9	95	83	Φ10	40	142
DRC8D-091	9.1	95	83	Φ10	40	142
DRC8D-092	9.2	95	83	Φ10	40	142
DRC8D-093	9.3	95	83	Φ10	40	142
DRC8D-0935	9.35	95	83	Φ10	40	142
DRC8D-094	9.4	95	83	Φ10	40	142
DRC8D-0945	9.45	95	83	Φ10	40	142
DRC8D-095	9.5	95	83	Φ10	40	142
DRC8D-096	9.6	95	83	Φ10	40	142
DRC8D-097	9.7	95	83	Φ10	40	142
DRC8D-098	9.8	95	83	Φ10	40	142
DRC8D-099	9.9	95	83	Φ10	40	142
DRC8D-100	10	95	83	Φ10	40	142
DRC8D-101	10.1	114	99	Φ12	45	162
DRC8D-102	10.2	114	99	Φ12	45	162
DRC8D-1025	10.25	114	99	Φ12	45	162
DRC8D-103	10.3	114	99	Φ12	45	162
DRC8D-104	10.4	114	99	Φ12	45	162
DRC8D-105	10.5	114	99	Φ12	45	162
DRC8D-106	10.6	114	99	Φ12	45	162
DRC8D-107	10.7	114	99	Φ12	45	162
DRC8D-1075	10.75	114	99	Φ12	45	162

➤DRC- 8D
DRC内冷钻头8D
DRC-Solid Solid Carbide Drill 8D Cold Inside

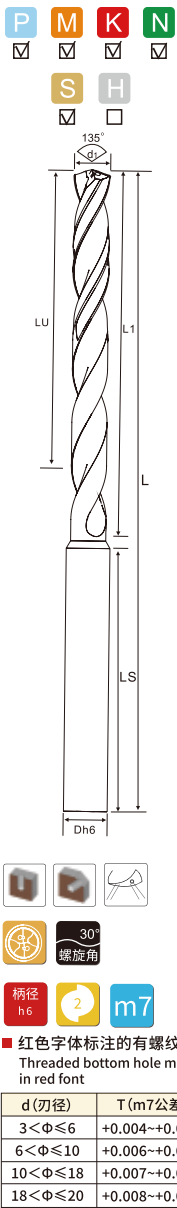
DRC-8D
内冷钻头
Coolant-fed Twist Drill



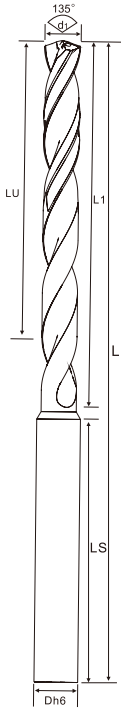
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC8D-108	10.8	114	99	Φ12	45	162
DRC8D-109	10.9	114	99	Φ12	45	162
DRC8D-110	11	114	99	Φ12	45	162
DRC8D-111	11.1	114	99	Φ12	45	162
DRC8D-112	11.2	114	99	Φ12	45	162
DRC8D-1125	11.25	114	99	Φ12	45	162
DRC8D-113	11.3	114	99	Φ12	45	162
DRC8D-1135	11.35	114	99	Φ12	45	162
DRC8D-114	11.4	114	99	Φ12	45	162
DRC8D-1145	11.45	114	99	Φ12	45	162
DRC8D-115	11.5	114	99	Φ12	45	162
DRC8D-116	11.6	114	99	Φ12	45	162
DRC8D-117	11.7	114	99	Φ12	45	162
DRC8D-118	11.8	114	99	Φ12	45	162
DRC8D-119	11.9	114	99	Φ12	45	162
DRC8D-120	12	114	99	Φ12	45	162
DRC8D-121	12.1	133	116	Φ14	45	178
DRC8D-122	12.2	133	116	Φ14	45	178
DRC8D-1225	12.25	133	116	Φ14	45	178
DRC8D-123	12.3	133	116	Φ14	45	178
DRC8D-124	12.4	133	116	Φ14	45	178
DRC8D-125	12.5	133	116	Φ14	45	178
DRC8D-126	12.6	133	116	Φ14	45	178
DRC8D-127	12.7	133	116	Φ14	45	178
DRC8D-1275	12.75	133	116	Φ14	45	178
DRC8D-128	12.8	133	116	Φ14	45	178
DRC8D-129	12.9	133	116	Φ14	45	178
DRC8D-130	13	133	116	Φ14	45	178
DRC8D-131	13.1	133	116	Φ14	45	178
DRC8D-1335	13.35	133	116	Φ14	45	178
DRC8D-135	13.5	133	116	Φ14	45	178
DRC8D-1365	13.65	133	116	Φ14	45	178
DRC8D-138	13.8	133	116	Φ14	45	178

➤DRC- 8D
DRC内冷钻头8D
DRC-Solid Solid Carbide Drill 8D Cold Inside

DRC-8D
内冷钻头
Coolant-fed Twist Drill



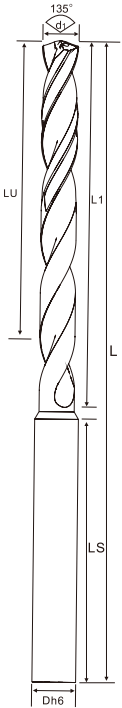
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC8D-140	14	133	116	Φ14	45	178
DRC8D-1425	14.25	152	132	Φ16	48	204
DRC8D-143	14.3	152	132	Φ16	48	204
DRC8D-145	14.5	152	132	Φ16	48	204
DRC8D-1475	14.75	152	132	Φ16	48	204
DRC8D-148	14.8	152	132	Φ16	48	204
DRC8D-150	15	152	132	Φ16	48	204
DRC8D-151	15.1	152	132	Φ16	48	204
DRC8D-1525	15.25	152	132	Φ16	48	204
DRC8D-1535	15.35	152	132	Φ16	48	204
DRC8D-155	15.5	152	132	Φ16	48	204
DRC8D-158	15.8	152	132	Φ16	48	204
DRC8D-160	16	152	132	Φ16	48	204
DRC8D-165	16.5	171	149	Φ18	48	223
DRC8D-1675	16.75	171	149	Φ18	48	223
DRC8D-168	16.8	171	149	Φ18	48	223
DRC8D-170	17	171	149	Φ18	48	223
DRC8D-175	17.5	171	149	Φ18	48	223
DRC8D-178	17.8	171	149	Φ18	48	223
DRC8D-179	17.9	171	149	Φ18	48	223
DRC8D-180	18	171	149	Φ18	48	223
DRC8D-183	18.3	190	165	Φ20	50	244
DRC8D-185	18.5	190	165	Φ20	50	244
DRC8D-188	18.8	190	165	Φ20	50	244
DRC8D-190	19	190	165	Φ20	50	244
DRC8D-195	19.5	190	165	Φ20	50	244
DRC8D-198	19.8	190	165	Φ20	50	244
DRC8D-200	20	190	165	Φ20	50	244



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029



ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC12D-003	3	50	40	Φ6	36	90
DRC12D-031	3.1	50	40	Φ6	36	90
DRC12D-032	3.2	50	40	Φ6	36	90
DRC12D-033	3.3	50	40	Φ6	36	90
DRC12D-034	3.4	50	40	Φ6	36	90
DRC12D-035	3.5	50	40	Φ6	36	90
DRC12D-036	3.6	50	40	Φ6	36	90
DRC12D-037	3.7	50	40	Φ6	36	90
DRC12D-038	3.8	50	40	Φ6	36	90
DRC12D-039	3.9	50	40	Φ6	36	90
DRC12D-004	4	64	56	Φ6	36	102
DRC12D-041	4.1	64	56	Φ6	36	102
DRC12D-042	4.2	64	56	Φ6	36	102
DRC12D-043	4.3	64	56	Φ6	36	102
DRC12D-044	4.4	64	56	Φ6	36	102
DRC12D-045	4.5	64	56	Φ6	36	102
DRC12D-046	4.6	64	56	Φ6	36	102
DRC12D-047	4.7	64	56	Φ6	36	102
DRC12D-048	4.8	64	56	Φ6	36	102
DRC12D-049	4.9	64	56	Φ6	36	102
DRC12D-005	5	78	72	Φ6	36	116
DRC12D-051	5.1	78	72	Φ6	36	116
DRC12D-052	5.2	78	72	Φ6	36	116
DRC12D-053	5.3	78	72	Φ6	36	116
DRC12D-054	5.4	78	72	Φ6	36	116
DRC12D-055	5.5	78	72	Φ6	36	116
DRC12D-056	5.6	78	72	Φ6	36	116
DRC12D-057	5.7	78	72	Φ6	36	116
DRC12D-058	5.8	78	72	Φ6	36	116



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC12D-059	5.9	78	72	Φ6	36	116
DRC12D-006	6	78	72	Φ6	36	116
DRC12D-061	6.1	93	84	Φ8	36	131
DRC12D-062	6.2	93	84	Φ8	36	131
DRC12D-063	6.3	93	84	Φ8	36	131
DRC12D-064	6.4	93	84	Φ8	36	131
DRC12D-065	6.5	93	84	Φ8	36	131
DRC12D-066	6.6	93	84	Φ8	36	131
DRC12D-067	6.7	93	84	Φ8	36	131
DRC12D-068	6.8	93	84	Φ8	36	131
DRC12D-069	6.9	93	84	Φ8	36	131
DRC12D-007	7	93	84	Φ8	36	131
DRC12D-071	7.1	108	96	Φ8	36	146
DRC12D-072	7.2	108	96	Φ8	36	146
DRC12D-073	7.3	108	96	Φ8	36	146
DRC12D-074	7.4	108	96	Φ8	36	146
DRC12D-075	7.5	108	96	Φ8	36	146
DRC12D-076	7.6	108	96	Φ8	36	146
DRC12D-077	7.7	108	96	Φ8	36	146
DRC12D-078	7.8	108	96	Φ8	36	146
DRC12D-079	7.9	108	96	Φ8	36	146
DRC12D-008	8	108	96	Φ8	36	146
DRC12D-081	8.1	120	108	Φ10	40	162
DRC12D-082	8.2	120	108	Φ10	40	162
DRC12D-083	8.3	120	108	Φ10	40	162
DRC12D-084	8.4	120	108	Φ10	40	162
DRC12D-085	8.5	120	108	Φ10	40	162
DRC12D-086	8.6	120	108	Φ10	40	162
DRC12D-087	8.7	120	108	Φ10	40	162
DRC12D-088	8.8	120	108	Φ10	40	162
DRC12D-089	8.9	120	108	Φ10	40	162
DRC12D-009	9	120	108	Φ10	40	162
DRC12D-091	9.1	132	120	Φ10	40	174

DRC-Solid Carbide Drill with Internal Coolant 12D

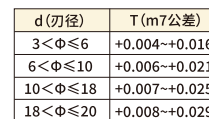
内冷钻头



ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC12D-092	9.2	132	120	Φ10	40	174
DRC12D-093	9.3	132	120	Φ10	40	174
DRC12D-094	9.4	132	120	Φ10	40	174
DRC12D-095	9.5	132	120	Φ10	40	174
DRC12D-096	9.6	132	120	Φ10	40	174
DRC12D-097	9.7	132	120	Φ10	40	174
DRC12D-098	9.8	132	120	Φ10	40	174
DRC12D-099	9.9	132	120	Φ10	40	174
DRC12D-100	10	132	120	Φ10	40	174
DRC12D-101	10.1	156	144	Φ12	45	204
DRC12D-102	10.2	156	144	Φ12	45	204
DRC12D-103	10.3	156	144	Φ12	45	204
DRC12D-104	10.4	156	144	Φ12	45	204
DRC12D-105	10.5	156	144	Φ12	45	204
DRC12D-106	10.6	156	144	Φ12	45	204
DRC12D-107	10.7	156	144	Φ12	45	204
DRC12D-108	10.8	156	144	Φ12	45	204
DRC12D-109	10.9	156	144	Φ12	45	204
DRC12D-110	11	156	144	Φ12	45	204
DRC12D-111	11.1	156	144	Φ12	45	204
DRC12D-112	11.2	156	144	Φ12	45	204
DRC12D-113	11.3	156	144	Φ12	45	204
DRC12D-114	11.4	156	144	Φ12	45	204
DRC12D-115	11.5	156	144	Φ12	45	204
DRC12D-116	11.6	156	144	Φ12	45	204
DRC12D-117	11.7	156	144	Φ12	45	204
DRC12D-118	11.8	156	144	Φ12	45	204
DRC12D-119	11.9	156	144	Φ12	45	204
DRC12D-120	12	156	144	Φ12	45	204
DRC12D-125	12.5	182	168	Φ14	45	230
DRC12D-127	12.7	182	168	Φ14	45	230
DRC12D-128	12.8	182	168	Φ14	45	230
DRC12D-130	13	182	168	Φ14	45	230

DRC-Solid Carbide Drill with Internal Coolant 12D

内冷钻头



ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC12D-135	13.5	182	168	Φ14	45	230
DRC12D-140	14	182	168	Φ14	45	230
DRC12D-145	14.5	208	194	Φ16	48	260
DRC12D-150	15	208	194	Φ16	48	260
DRC12D-155	15.5	208	194	Φ16	48	260
DRC12D-160	16	208	194	Φ16	48	260
DRC12D-165	16.5	234	218	Φ18	48	286
DRC12D-170	17	234	218	Φ18	48	286
DRC12D-175	17.5	234	218	Φ18	48	286
DRC12D-179	17.9	234	218	Φ18	48	286
DRC12D-180	18	234	218	Φ18	48	286
DRC12D-185	18.5	258	240	Φ20	48	310
DRC12D-190	19	258	240	Φ20	48	310
DRC12D-195	19.5	258	240	Φ20	48	310
DRC12D-200	20	258	240	Φ20	48	310

GeefunTools 114

GEEFUN®

DRC- 15D

DRC内冷钻头15D

DRC-Solid Carbide Drill with Internal Coolant 15D

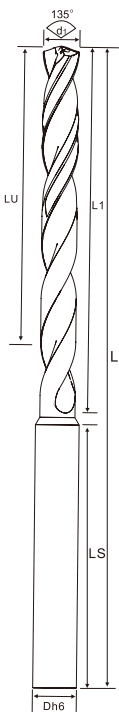
能高效率，高精度钻削难加工材料，适用于从低速至高速的切削。

The High efficiency ,high precision drilling difficult processing materials,suitable for cutting from low speed to high speed.

P M K N

S H

135°



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

DRC-15D

内冷钻头

Coolant-fed Twist Drill



ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC15D-003	3	55	47	Φ6	36	95
DRC15D-031	3.1	67	56	Φ6	36	106
DRC15D-032	3.2	76	64	Φ6	36	116
DRC15D-033	3.3	76	64	Φ6	36	116
DRC15D-034	3.4	76	64	Φ6	36	116
DRC15D-035	3.5	76	64	Φ6	36	116
DRC15D-036	3.6	76	64	Φ6	36	116
DRC15D-037	3.7	76	64	Φ6	36	116
DRC15D-038	3.8	76	64	Φ6	36	116
DRC15D-039	3.9	76	64	Φ6	36	116
DRC15D-004	4	76	64	Φ6	36	133
DRC15D-041	4.1	93	81	Φ6	36	133
DRC15D-042	4.2	93	81	Φ6	36	133
DRC15D-043	4.3	93	81	Φ6	36	133
DRC15D-044	4.4	93	81	Φ6	36	133
DRC15D-045	4.5	93	81	Φ6	36	133
DRC15D-046	4.6	93	81	Φ6	36	133
DRC15D-047	4.7	93	81	Φ6	36	133
DRC15D-048	4.8	93	81	Φ6	36	133
DRC15D-049	4.9	93	81	Φ6	36	133
DRC15D-005	5	110	94	Φ6	36	150
DRC15D-051	5.1	110	94	Φ6	36	150
DRC15D-052	5.2	110	94	Φ6	36	150
DRC15D-053	5.3	110	94	Φ6	36	150
DRC15D-054	5.4	110	94	Φ6	36	150
DRC15D-055	5.5	110	94	Φ6	36	150
DRC15D-056	5.6	110	94	Φ6	36	150
DRC15D-057	5.7	110	94	Φ6	36	150
DRC15D-058	5.8	110	94	Φ6	36	150
DRC15D-059	5.9	110	94	Φ6	36	150

DRC- 15D

DRC内冷钻头15D

DRC-Solid Carbide Drill with Internal Coolant 15D

DRC-15D

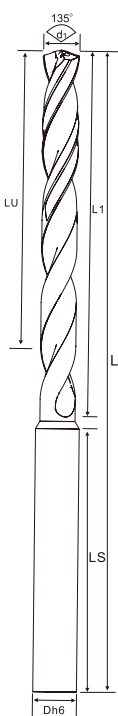
内冷钻头

Coolant-fed Twist Drill

P M K N

S H

135°



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC15D-006	6	127	109	Φ6	36	167
DRC15D-061	6.1	127	109	Φ8	36	167
DRC15D-062	6.2	127	109	Φ8	36	167
DRC15D-063	6.3	127	109	Φ8	36	167
DRC15D-064	6.4	127	109	Φ8	36	167
DRC15D-065	6.5	127	109	Φ8	36	167
DRC15D-066	6.6	127	109	Φ8	36	167
DRC15D-067	6.7	127	109	Φ8	36	167
DRC15D-068	6.8	127	109	Φ8	36	167
DRC15D-069	6.9	127	109	Φ8	36	167
DRC15D-007	7	143	122	Φ8	36	183
DRC15D-071	7.1	143	122	Φ8	36	183
DRC15D-072	7.2	143	122	Φ8	36	183
DRC15D-073	7.3	143	122	Φ8	36	183
DRC15D-074	7.4	143	122	Φ8	36	183
DRC15D-075	7.5	143	122	Φ8	36	183
DRC15D-076	7.6	143	122	Φ8	36	183
DRC15D-077	7.7	143	122	Φ8	36	183
DRC15D-078	7.8	143	122	Φ8	36	183
DRC15D-079	7.9	143	122	Φ8	36	183
DRC15D-008	8	160	142	Φ8	36	204
DRC15D-081	8.1	160	142	Φ10	40	204
DRC15D-082	8.2	160	142	Φ10	40	204
DRC15D-083	8.3	160	142	Φ10	40	204
DRC15D-084	8.4	160	142	Φ10	40	204
DRC15D-085	8.5	160	142	Φ10	40	204
DRC15D-086	8.6	160	142	Φ10	40	204
DRC15D-087	8.7	160	142	Φ10	40	204
DRC15D-088	8.8	160	142	Φ10	40	204
DRC15D-089	8.9	160	142	Φ10	40	204
DRC15D-009	9	177	150	Φ10	40	221
DRC15D-091	9.1	177	150	Φ10	40	221
DRC15D-092	9.2	177	150	Φ10	40	221

DRC- 15D

DRC内冷钻头15D

DRC-Solid Carbide Drill with Internal Coolant 15D

DRC-15D

内冷钻头
Coolant-fed Twist Drill

GEEFUN®

DRC- 20D

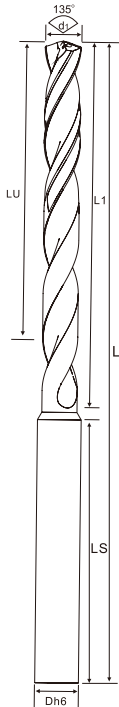
DRC内冷钻头20D

DRC-Solid Carbide Drill with Internal Coolant 20D

能高效率，高精度钻削难加工材料，适用于从低速至高速的切削。
The High efficiency ,high precision drilling difficult processing materials,suitable for cutting from low speed to high speed.

DRC-20D

内冷钻头
Coolant-fed Twist Drill



d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

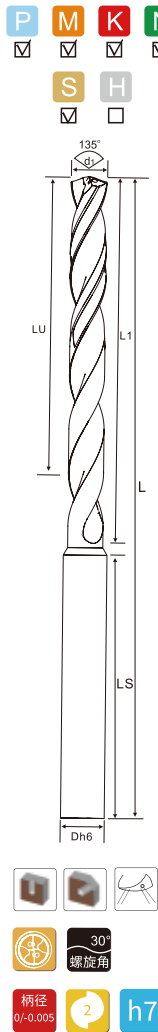
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRC15D-093	9.3	177	150	Φ10	40	221
DRC15D-094	9.4	177	150	Φ10	40	221
DRC15D-095	9.5	177	150	Φ10	40	221
DRC15D-096	9.6	177	150	Φ10	40	221
DRC15D-097	9.7	177	150	Φ10	40	221
DRC15D-098	9.8	177	150	Φ10	40	221
DRC15D-099	9.9	177	150	Φ10	40	221
DRC15D-100	10	198	168	Φ10	40	247
DRC15D-101	10.1	198	168	Φ12	45	247
DRC15D-102	10.2	198	168	Φ12	45	247
DRC15D-103	10.3	198	168	Φ12	45	247
DRC15D-104	10.4	198	168	Φ12	45	247
DRC15D-105	10.5	198	168	Φ12	45	247
DRC15D-106	10.6	198	168	Φ12	45	247
DRC15D-107	10.7	198	168	Φ12	45	247
DRC15D-108	10.8	198	168	Φ12	45	247
DRC15D-109	10.9	198	168	Φ12	45	247
DRC15D-110	11	198	168	Φ12	45	247
DRC15D-111	11.1	214	178	Φ12	45	263
DRC15D-112	11.2	214	178	Φ12	45	263
DRC15D-113	11.3	214	178	Φ12	45	263
DRC15D-114	11.4	214	178	Φ12	45	263
DRC15D-115	11.5	214	178	Φ12	45	263
DRC15D-116	11.6	214	178	Φ12	45	263
DRC15D-117	11.7	214	178	Φ12	45	263
DRC15D-118	11.8	214	178	Φ12	45	263
DRC15D-119	11.9	214	178	Φ12	45	263
DRC15D-120	12	214	178	Φ12	45	263
DRC15D-125	12.5	248	206	Φ14	45	297
DRC15D-127	12.7	248	206	Φ14	45	297
DRC15D-128	12.8	248	206	Φ14	45	297
DRC15D-130	13	248	206	Φ14	45	297
DRC15D-135	13.5	248	206	Φ14	45	297
DRC15D-140	14	248	206	Φ14	45	297



ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC20D-003	3	70	62	Φ6	36	110
DRC20D-031	3.1	83	72	Φ6	36	123
DRC20D-032	3.2	83	72	Φ6	36	123
DRC20D-033	3.3	83	72	Φ6	36	123
DRC20D-034	3.4	83	72	Φ6	36	123
DRC20D-035	3.5	83	72	Φ6	36	123
DRC20D-036	3.6	96	84	Φ6	36	136
DRC20D-037	3.7	96	84	Φ6	36	136
DRC20D-038	3.8	96	84	Φ6	36	136
DRC20D-039	3.9	96	84	Φ6	36	136
DRC20D-004	4	96	84	Φ6	36	136
DRC20D-041	4.1	108	96	Φ6	36	148
DRC20D-042	4.2	108	96	Φ6	36	148
DRC20D-043	4.3	108	96	Φ6	36	148
DRC20D-044	4.4	108	96	Φ6	36	148
DRC20D-045	4.5	108	96	Φ6	36	148
DRC20D-046	4.6	118	106	Φ6	36	158
DRC20D-047	4.7	118	106	Φ6	36	158
DRC20D-048	4.8	118	106	Φ6	36	158
DRC20D-049	4.9	118	106	Φ6	36	158
DRC20D-005	5	118	106	Φ6	36	158
DRC20D-051	5.1	128	116	Φ6	36	168
DRC20D-052	5.2	128	116	Φ6	36	168
DRC20D-053	5.3	128	116	Φ6	36	168
DRC20D-054	5.4	128	116	Φ6	36	168
DRC20D-055	5.5	128	116	Φ6	36	168
DRC20D-056	5.6	140	126	Φ6	36	180
DRC20D-057	5.7	140	126	Φ6	36	180
DRC20D-058	5.8	140	126	Φ6	36	180

➤DRC- 20D
DRC内冷钻头20D
DRC-Solid Carbide Drill with Internal Coolant 20D

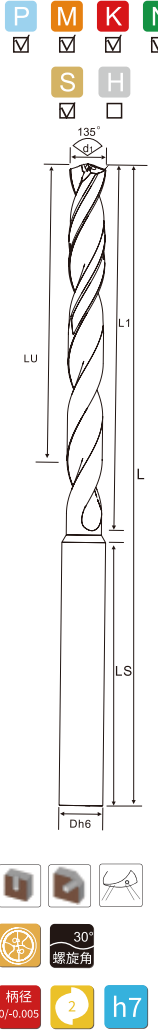
DRC-20D 内冷钻头
Coolant-fed Twist Drill



ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC20D-059	5.9	140	126	Φ6	36	180
DRC20D-006	6	140	126	Φ6	36	180
DRC20D-061	6.1	150	132	Φ8	36	192
DRC20D-062	6.2	150	132	Φ8	36	192
DRC20D-063	6.3	150	132	Φ8	36	192
DRC20D-064	6.4	150	132	Φ8	36	192
DRC20D-065	6.5	150	132	Φ8	36	192
DRC20D-066	6.6	162	144	Φ8	36	202
DRC20D-067	6.7	162	144	Φ8	36	202
DRC20D-068	6.8	162	144	Φ8	36	202
DRC20D-069	6.9	162	144	Φ8	36	202
DRC20D-007	7	162	144	Φ8	36	202
DRC20D-071	7.1	173	155	Φ8	36	213
DRC20D-072	7.2	173	155	Φ8	36	213
DRC20D-073	7.3	173	155	Φ8	36	213
DRC20D-074	7.4	173	155	Φ8	36	213
DRC20D-075	7.5	173	155	Φ8	36	213
DRC20D-076	7.6	183	165	Φ8	36	223
DRC20D-077	7.7	183	165	Φ8	36	223
DRC20D-078	7.8	183	165	Φ8	36	223
DRC20D-079	7.9	183	165	Φ8	36	223
DRC20D-008	8	183	165	Φ8	36	223
DRC20D-081	8.1	195	176	Φ10	40	239
DRC20D-082	8.2	195	176	Φ10	40	239
DRC20D-083	8.3	195	176	Φ10	40	239
DRC20D-084	8.4	195	176	Φ10	40	239
DRC20D-085	8.5	195	176	Φ10	40	239
DRC20D-086	8.6	205	186	Φ10	40	249
DRC20D-087	8.7	205	186	Φ10	40	249
DRC20D-088	8.8	205	186	Φ10	40	249
DRC20D-089	8.9	205	186	Φ10	40	249
DRC20D-009	9	205	186	Φ10	40	249
DRC20D-091	9.1	218	196	Φ10	40	262

➤DRC- 20D
DRC内冷钻头20D
DRC-Solid Carbide Drill with Internal Coolant 20D

DRC-20D 内冷钻头
Coolant-fed Twist Drill



ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC20D-092	9.2	218	196	Φ10	40	262
DRC20D-093	9.3	218	196	Φ10	40	262
DRC20D-094	9.4	218	196	Φ10	40	262
DRC20D-095	9.5	218	196	Φ10	40	262
DRC20D-096	9.6	228	206	Φ10	40	272
DRC20D-097	9.7	228	206	Φ10	40	272
DRC20D-098	9.8	228	206	Φ10	40	272
DRC20D-099	9.9	228	206	Φ10	40	272
DRC20D-100	10	228	206	Φ10	40	272
DRC20D-101	10.1	242	220	Φ12	45	292
DRC20D-102	10.2	242	220	Φ12	45	292
DRC20D-103	10.3	242	220	Φ12	45	292
DRC20D-104	10.4	242	220	Φ12	45	292
DRC20D-105	10.5	242	220	Φ12	45	292
DRC20D-106	10.6	250	228	Φ12	45	300
DRC20D-107	10.7	250	228	Φ12	45	300
DRC20D-108	10.8	250	228	Φ12	45	300
DRC20D-109	10.9	250	228	Φ12	45	300
DRC20D-110	11	250	228	Φ12	45	300
DRC20D-111	11.1	265	240	Φ12	45	315
DRC20D-112	11.2	265	240	Φ12	45	315
DRC20D-113	11.3	265	240	Φ12	45	315
DRC20D-114	11.4	265	240	Φ12	45	315
DRC20D-115	11.5	265	240	Φ12	45	315
DRC20D-116	11.6	275	250	Φ12	45	325
DRC20D-117	11.7	275	250	Φ12	45	325
DRC20D-118	11.8	275	250	Φ12	45	325
DRC20D-119	11.9	275	250	Φ12	45	325
DRC20D-120	12	275	250	Φ12	45	325
DRC20D-125	12.5	275	250	Φ14	45	325
DRC20D-127	12.7	295	265	Φ14	45	338
DRC20D-128	12.8	295	265	Φ14	45	338
DRC20D-130	13	295	265	Φ14	45	338

DRC-Solid Carbide Drill with Internal Coolant 20D

内冷钻头



ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC20D-135	13.5	295	265	Φ14	45	338
DRC20D-140	14	318	290	Φ14	45	367



能高效率,高精度钻削难加工材料,适用于从低速至高速的切削。

The High efficiency ,high precision drilling difficult processing materials,suitable for cutting from low speed to high speed.



ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC25D-003	3	85	74	Φ6	36	125
DRC25D-031	3.1	116	105	Φ6	36	156
DRC25D-032	3.2	116	105	Φ6	36	156
DRC25D-033	3.3	116	105	Φ6	36	156
DRC25D-034	3.4	116	105	Φ6	36	156
DRC25D-035	3.5	116	105	Φ6	36	156
DRC25D-036	3.6	116	105	Φ6	36	156
DRC25D-037	3.7	116	105	Φ6	36	156
DRC25D-038	3.8	116	105	Φ6	36	156
DRC25D-039	3.9	116	105	Φ6	36	156
DRC25D-004	4	116	105	Φ6	36	156
DRC25D-041	4.1	143	131	Φ6	36	183
DRC25D-042	4.2	143	131	Φ6	36	183
DRC25D-043	4.3	143	131	Φ6	36	183
DRC25D-044	4.4	143	131	Φ6	36	183
DRC25D-045	4.5	143	131	Φ6	36	183
DRC25D-046	4.6	143	131	Φ6	36	183
DRC25D-047	4.7	143	131	Φ6	36	183
DRC25D-048	4.8	143	131	Φ6	36	183
DRC25D-049	4.9	143	131	Φ6	36	183
DRC25D-005	5	143	131	Φ6	36	183
DRC25D-051	5.1	170	152	Φ6	36	210
DRC25D-052	5.2	170	152	Φ6	36	210
DRC25D-053	5.3	170	152	Φ6	36	210
DRC25D-054	5.4	170	152	Φ6	36	210
DRC25D-055	5.5	170	152	Φ6	36	210
DRC25D-056	5.6	170	152	Φ6	36	210
DRC25D-057	5.7	170	152	Φ6	36	210
DRC25D-058	5.8	170	152	Φ6	36	210

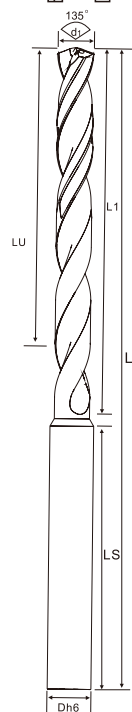


内冷钻头



DRC-Solid Carbide Drill with Internal Coolant 25D

内冷钻头



ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC25D-059	5.9	170	152	Φ6	36	210
DRC25D-006	6	170	152	Φ6	36	210
DRC25D-061	6.1	197	176	Φ8	36	237
DRC25D-062	6.2	197	176	Φ8	36	237
DRC25D-063	6.3	197	176	Φ8	36	237
DRC25D-064	6.4	197	176	Φ8	36	237
DRC25D-065	6.5	197	176	Φ8	36	237
DRC25D-066	6.6	197	176	Φ8	36	237
DRC25D-067	6.7	197	176	Φ8	36	237
DRC25D-068	6.8	197	176	Φ8	36	237
DRC25D-069	6.9	197	176	Φ8	36	237
DRC25D-007	7	197	176	Φ8	36	237
DRC25D-071	7.1	223	199	Φ8	36	263
DRC25D-072	7.2	223	199	Φ8	36	263
DRC25D-073	7.3	223	199	Φ8	36	263
DRC25D-074	7.4	223	199	Φ8	36	263
DRC25D-075	7.5	223	199	Φ8	36	263
DRC25D-076	7.6	223	199	Φ8	36	263
DRC25D-077	7.7	223	199	Φ8	36	263
DRC25D-078	7.8	223	199	Φ8	36	263
DRC25D-079	7.9	223	199	Φ8	36	263
DRC25D-008	8	223	199	Φ8	36	263
DRC25D-081	8.1	250	223	Φ10	40	294
DRC25D-082	8.2	250	223	Φ10	40	294
DRC25D-083	8.3	250	223	Φ10	40	294
DRC25D-084	8.4	250	223	Φ10	40	294
DRC25D-085	8.5	250	223	Φ10	40	294
DRC25D-086	8.6	250	223	Φ10	40	294
DRC25D-087	8.7	250	223	Φ10	40	294
DRC25D-088	8.8	250	223	Φ10	40	294
DRC25D-089	8.9	250	223	Φ10	40	294
DRC25D-009	9	250	223	Φ10	40	294
DRC25D-091	9.1	277	247	Φ10	40	321

内冷钻头

DRC-Solid Carbide Drill with Internal Coolant 25D

内冷钻头

[illegible]

GEEFUN®

➤DRC- 30D

DRC内冷钻头30D

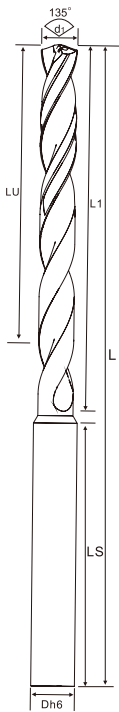
DRC-Solid Carbide Drill with Internal Coolant 30D

能高效率，高精度钻削难加工材料，适用于从低速至高速的切削。

The High efficiency ,high precision drilling difficult processing materials,suitable for cutting from low speed to high speed.

P M K N
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DRC-30D

内冷钻头
Coolant-fed Twist Drill



ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC30D-003	3	100	92	Φ6	36	140
DRC30D-031	3.1	120	108	Φ6	36	160
DRC30D-032	3.2	120	108	Φ6	36	160
DRC30D-033	3.3	120	108	Φ6	36	160
DRC30D-034	3.4	120	108	Φ6	36	160
DRC30D-035	3.5	120	108	Φ6	36	160
DRC30D-036	3.6	136	124	Φ6	36	176
DRC30D-037	3.7	136	124	Φ6	36	176
DRC30D-038	3.8	136	124	Φ6	36	176
DRC30D-039	3.9	136	124	Φ6	36	176
DRC30D-004	4	136	124	Φ6	36	176
DRC30D-041	4.1	152	140	Φ6	36	192
DRC30D-042	4.2	152	140	Φ6	36	192
DRC30D-043	4.3	152	140	Φ6	36	192
DRC30D-044	4.4	152	140	Φ6	36	192
DRC30D-045	4.5	152	140	Φ6	36	192
DRC30D-046	4.6	168	156	Φ6	36	208
DRC30D-047	4.7	168	156	Φ6	36	208
DRC30D-048	4.8	168	156	Φ6	36	208
DRC30D-049	4.9	168	156	Φ6	36	208
DRC30D-005	5	168	156	Φ6	36	208
DRC30D-051	5.1	188	170	Φ6	36	228
DRC30D-052	5.2	188	170	Φ6	36	228
DRC30D-053	5.3	188	170	Φ6	36	228
DRC30D-054	5.4	188	170	Φ6	36	228
DRC30D-055	5.5	188	170	Φ6	36	228
DRC30D-056	5.6	200	182	Φ6	36	240
DRC30D-057	5.7	200	182	Φ6	36	240
DRC30D-058	5.8	200	182	Φ6	36	240
DRC30D-059	5.9	200	182	Φ6	36	240
DRC30D-006	6	200	182	Φ6	36	240

➤DRC- 30D

DRC内冷钻头30D

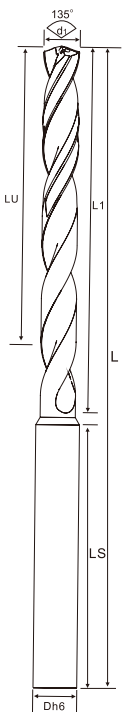
DRC-Solid Carbide Drill with Internal Coolant 20D

DRC-30D

内冷钻头
Coolant-fed Twist Drill

P M K N
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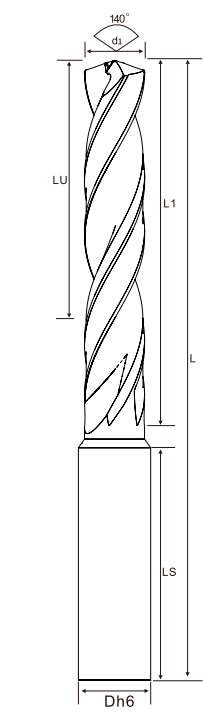
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ITEM CODE	d1-h7	L1	LU	Dh6	LS	L
DRC30D-061	6.1	220	202	Φ8	36	260
DRC30D-062	6.2	220	202	Φ8	36	260
DRC30D-063	6.3	220	202	Φ8	36	260
DRC30D-064	6.4	220	202	Φ8	36	260
DRC30D-065	6.5	220	202	Φ8	36	260
DRC30D-066	6.6	232	214	Φ8	36	272
DRC30D-067	6.7	232	214	Φ8	36	272
DRC30D-068	6.8	232	214	Φ8	36	272
DRC30D-069	6.9	232	214	Φ8	36	272
DRC30D-007	7	232	214	Φ8	36	272
DRC30D-071	7.1	250	232	Φ8	36	290
DRC30D-072	7.2	250	232	Φ8	36	290
DRC30D-073	7.3	250	232	Φ8	36	290
DRC30D-074	7.4	250	232	Φ8	36	290
DRC30D-075	7.5	250	232	Φ8	36	290
DRC30D-076	7.6	265	246	Φ8	36	305
DRC30D-077	7.7	265	246	Φ8	36	305
DRC30D-078	7.8	265	246	Φ8	36	305
DRC30D-079	7.9	265	246	Φ8	36	305
DRC30D-008	8	265	246	Φ8	36	305
DRC30D-081	8.1	285	265	Φ10	40	330
DRC30D-082	8.2	285	265	Φ10	40	330
DRC30D-083	8.3	285	265	Φ10	40	330
DRC30D-084	8.4	285	265	Φ10	40	330
DRC30D-085	8.5	285	265	Φ10	40	330
DRC30D-100	10	330	300	Φ10	40	370
DRC30D-120	12	396	366	Φ12	40	436

内冷钻头

内冷钻头

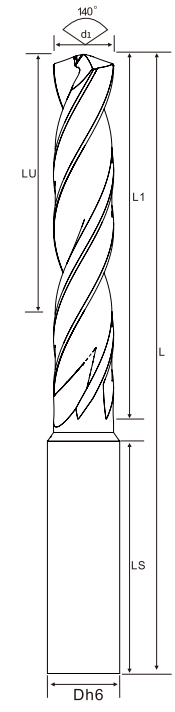


红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029



ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS3D-001	1	4	2.5	Φ4	28	50
DRS3D-011	1.1	4	2.5	Φ4	28	50
DRS3D-012	1.2	5	3	Φ4	28	50
DRS3D-0125	1.25	5	3	Φ4	28	50
DRS3D-013	1.3	5	3	Φ4	28	50
DRS3D-0135	1.35	6	4	Φ4	28	50
DRS3D-014	1.4	6	4	Φ4	28	50
DRS3D-0145	1.45	6	4	Φ4	28	50
DRS3D-015	1.5	6	4	Φ4	28	50
DRS3D-016	1.6	6	4	Φ4	28	50
DRS3D-017	1.7	7	5	Φ4	28	50
DRS3D-0175	1.75	7	5	Φ4	28	50
DRS3D-018	1.8	7	5	Φ4	28	50
DRS3D-019	1.9	8	6	Φ4	28	50
DRS3D-0195	1.95	8	6	Φ4	28	50
DRS3D-002	2.0	8	6	Φ4	28	50
DRS3D-0205	2.05	9	7	Φ4	28	50
DRS3D-021	2.1	9	7	Φ4	28	50
DRS3D-0215	2.15	9	7	Φ4	28	50
DRS3D-022	2.2	9	7	Φ4	28	50
DRS3D-023	2.3	9	7	Φ4	28	50
DRS3D-0235	2.35	10	8	Φ4	28	50
DRS3D-024	2.4	10	8	Φ4	28	50
DRS3D-025	2.5	10	8	Φ4	28	50
DRS3D-0255	2.55	11	9	Φ4	28	50
DRS3D-026	2.6	11	9	Φ4	28	50
DRS3D-0265	2.65	11	9	Φ4	28	50
DRS3D-027	2.7	11	9	Φ4	28	50
DRS3D-028	2.8	11	9	Φ4	28	50



红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS3D-0285	2.85	12	10	Φ4	28	50
DRS3D-029	2.9	12	10	Φ4	28	50
DRS3D-0295	2.95	17	15	Φ4	28	50
DRS3D-003	3	20	14	Φ4	36	62
DRS3D-031	3.1	20	14	Φ4	36	62
DRS3D-0315	3.15	20	14	Φ4	36	62
DRS3D-032	3.2	20	14	Φ4	36	62
DRS3D-0325	3.25	20	14	Φ4	36	62
DRS3D-033	3.3	20	14	Φ4	36	62
DRS3D-034	3.4	20	14	Φ4	36	62
DRS3D-035	3.5	20	14	Φ4	36	62
DRS3D-036	3.6	20	14	Φ4	36	62
DRS3D-037	3.7	20	14	Φ4	36	62
DRS3D-038	3.8	24	17	Φ4	36	62
DRS3D-0385	3.85	24	17	Φ4	36	62
DRS3D-039	3.9	24	17	Φ4	36	62
DRS3D-004	4	24	17	Φ4	36	62
DRS3D-041	4.1	24	17	Φ6	36	66
DRS3D-042	4.2	24	17	Φ6	36	66
DRS3D-043	4.3	24	17	Φ6	36	66
DRS3D-0435	4.35	24	17	Φ6	36	66
DRS3D-044	4.4	24	17	Φ6	36	66
DRS3D-0445	4.45	24	17	Φ6	36	66
DRS3D-045	4.5	24	17	Φ6	36	66
DRS3D-046	4.6	24	17	Φ6	36	66
DRS3D-0465	4.65	24	17	Φ6	36	66
DRS3D-047	4.7	24	17	Φ6	36	66
DRS3D-048	4.8	28	20	Φ6	36	66
DRS3D-049	4.9	28	20	Φ6	36	66
DRS3D-005	5	28	20	Φ6	36	66
DRS3D-051	5.1	28	20	Φ6	36	66
DRS3D-052	5.2	28	20	Φ6	36	66

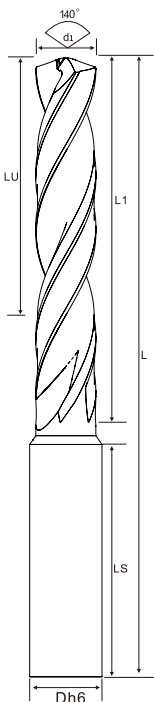
标准钻头



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3 < Φ ≤ 6	+0.004~+0.016
6 < Φ ≤ 10	+0.006~+0.021
10 < Φ ≤ 18	+0.007~+0.025
18 < Φ ≤ 20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS3D-0525	5.25	28	20	Φ6	36	66
DRS3D-053	5.3	28	20	Φ6	36	66
DRS3D-054	5.4	28	20	Φ6	36	66
DRS3D-055	5.5	28	20	Φ6	36	66
DRS3D-0555	5.55	28	20	Φ6	36	66
DRS3D-056	5.6	28	20	Φ6	36	66
DRS3D-057	5.7	28	20	Φ6	36	66
DRS3D-0575	5.75	28	20	Φ6	36	66
DRS3D-058	5.8	28	20	Φ6	36	66
DRS3D-059	5.9	28	20	Φ6	36	66
DRS3D-0595	5.95	28	20	Φ6	36	66
DRS3D-006	6	28	20	Φ6	36	66
DRS3D-061	6.1	34	24	Φ8	36	79
DRS3D-062	6.2	34	24	Φ8	36	79
DRS3D-063	6.3	34	24	Φ8	36	79
DRS3D-064	6.4	34	24	Φ8	36	79
DRS3D-065	6.5	34	24	Φ8	36	79
DRS3D-066	6.6	34	24	Φ8	36	79
DRS3D-067	6.7	34	24	Φ8	36	79
DRS3D-0675	6.75	34	24	Φ8	36	79
DRS3D-068	6.8	34	24	Φ8	36	79
DRS3D-069	6.9	34	24	Φ8	36	79
DRS3D-007	7	34	24	Φ8	36	79
DRS3D-071	7.1	41	29	Φ8	36	79
DRS3D-072	7.2	41	29	Φ8	36	79
DRS3D-073	7.3	41	29	Φ8	36	79
DRS3D-074	7.4	41	29	Φ8	36	79
DRS3D-0745	7.45	41	29	Φ8	36	79
DRS3D-075	7.5	41	29	Φ8	36	79
DRS3D-076	7.6	41	29	Φ8	36	79
DRS3D-077	7.7	41	29	Φ8	36	79
DRS3D-078	7.8	41	29	Φ8	36	79

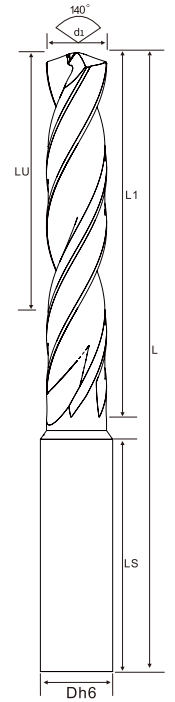


红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3 < Φ ≤ 6	+0.004~+0.016
6 < Φ ≤ 10	+0.006~+0.021
10 < Φ ≤ 18	+0.007~+0.025
18 < Φ ≤ 20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS3D-079	7.9	41	29	Φ8	36	79
DRS3D-008	8	41	29	Φ8	36	79
DRS3D-081	8.1	47	35	Φ10	40	89
DRS3D-082	8.2	47	35	Φ10	40	89
DRS3D-083	8.3	47	35	Φ10	40	89
DRS3D-084	8.4	47	35	Φ10	40	89
DRS3D-085	8.5	47	35	Φ10	40	89
DRS3D-086	8.6	47	35	Φ10	40	89
DRS3D-087	8.7	47	35	Φ10	40	89
DRS3D-0875	8.75	47	35	Φ10	40	89
DRS3D-088	8.8	47	35	Φ10	40	89
DRS3D-089	8.9	47	35	Φ10	40	89
DRS3D-009	9	47	35	Φ10	40	89
DRS3D-091	9.1	47	35	Φ10	40	89
DRS3D-092	9.2	47	35	Φ10	40	89
DRS3D-093	9.3	47	35	Φ10	40	89
DRS3D-0935	9.35	47	35	Φ10	40	89
DRS3D-094	9.4	47	35	Φ10	40	89
DRS3D-0945	9.45	47	35	Φ10	40	89
DRS3D-095	9.5	47	35	Φ10	40	89
DRS3D-096	9.6	47	35	Φ10	40	89
DRS3D-097	9.7	47	35	Φ10	40	89
DRS3D-098	9.8	47	35	Φ10	40	89
DRS3D-099	9.9	47	35	Φ10	40	89
DRS3D-100	10	47	35	Φ10	40	89
DRS3D-101	10.1	55	40	Φ12	45	102
DRS3D-102	10.2	55	40	Φ12	45	102
DRS3D-1025	10.25	55	40	Φ12	45	102
DRS3D-103	10.3	55	40	Φ12	45	102
DRS3D-104	10.4	55	40	Φ12	45	102
DRS3D-105	10.5	55	40	Φ12	45	102
DRS3D-106	10.6	55	40	Φ12	45	102

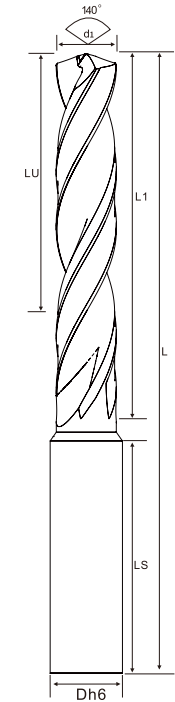
标准钻头



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS3D-107	10.7	55	40	Φ12	45	102
DRS3D-1075	10.75	55	40	Φ12	45	102
DRS3D-108	10.8	55	40	Φ12	45	102
DRS3D-109	10.9	55	40	Φ12	45	102
DRS3D-110	11	55	40	Φ12	45	102
DRS3D-111	11.1	55	40	Φ12	45	102
DRS3D-112	11.2	55	40	Φ12	45	102
DRS3D-1125	11.25	55	40	Φ12	45	102
DRS3D-113	11.3	55	40	Φ12	45	102
DRS3D-1135	11.35	55	40	Φ12	45	102
DRS3D-114	11.4	55	40	Φ12	45	102
DRS3D-1145	11.45	55	40	Φ12	45	102
DRS3D-115	11.5	55	40	Φ12	45	102
DRS3D-116	11.6	55	40	Φ12	45	102
DRS3D-117	11.7	55	40	Φ12	45	102
DRS3D-118	11.8	55	40	Φ12	45	102
DRS3D-119	11.9	55	40	Φ12	45	102
DRS3D-120	12	55	40	Φ12	45	102
DRS3D-121	12.1	60	43	Φ14	45	107
DRS3D-122	12.2	60	43	Φ14	45	107
DRS3D-1225	12.25	60	43	Φ14	45	107
DRS3D-123	12.3	60	43	Φ14	45	107
DRS3D-124	12.4	60	43	Φ14	45	107
DRS3D-125	12.5	60	43	Φ14	45	107
DRS3D-126	12.6	60	43	Φ14	45	107
DRS3D-127	12.7	60	43	Φ14	45	107
DRS3D-1275	12.75	60	43	Φ14	45	107
DRS3D-128	12.8	60	43	Φ14	45	107
DRS3D-129	12.9	60	43	Φ14	45	107
DRS3D-130	13	60	43	Φ14	45	107
DRS3D-131	13.1	60	43	Φ14	45	107
DRS3D-1335	13.35	60	43	Φ14	45	107



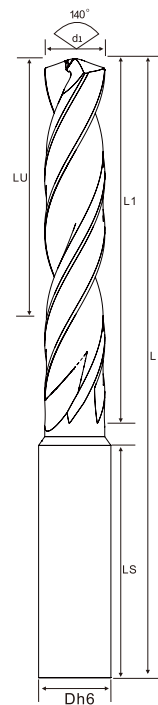
红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS3D-135	13.5	60	43	Φ14	45	107
DRS3D-1365	13.65	60	43	Φ14	45	107
DRS3D-138	13.8	60	43	Φ14	45	107
DRS3D-140	14	60	43	Φ14	45	107
DRS3D-1425	14.25	65	45	Φ16	48	115
DRS3D-143	14.3	65	45	Φ16	48	115
DRS3D-145	14.5	65	45	Φ16	48	115
DRS3D-1475	14.75	65	45	Φ16	48	115
DRS3D-148	14.8	65	45	Φ16	48	115
DRS3D-150	15	65	45	Φ16	48	115
DRS3D-151	15.1	65	45	Φ16	48	115
DRS3D-1525	15.25	65	45	Φ16	48	115
DRS3D-1535	15.35	65	45	Φ16	48	115
DRS3D-155	15.5	65	45	Φ16	48	115
DRS3D-158	15.8	65	45	Φ16	48	115
DRS3D-160	16	65	45	Φ16	48	115
DRS3D-165	16.5	73	51	Φ18	48	123
DRS3D-1675	16.75	73	51	Φ18	48	123
DRS3D-168	16.8	73	51	Φ18	48	123
DRS3D-170	17	73	51	Φ18	48	123
DRS3D-175	17.5	73	51	Φ18	48	123
DRS3D-178	17.8	73	51	Φ18	48	123
DRS3D-179	17.9	73	51	Φ18	48	123
DRS3D-180	18	73	51	Φ18	48	123
DRS3D-183	18.3	79	55	Φ20	50	131
DRS3D-185	18.5	79	55	Φ20	50	131
DRS3D-188	18.8	79	55	Φ20	50	131
DRS3D-190	19	79	55	Φ20	50	131
DRS3D-195	19.5	79	55	Φ20	50	131
DRS3D-198	19.8	79	55	Φ20	50	131
DRS3D-200	20	79	55	Φ20	50	131
DRS3D-204	20.4	86	60	Φ22	50	141

DRS- 3D
DRS标准钻头3D
DRS-Solid Carbide Drill 3D

DRS-3D | 标准钻头 Carbide Twist Drill



■ 红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d(刃径)	T(m7公差)
$3 < \Phi \leq 6$	+0.004~+0.016
$6 < \Phi \leq 10$	+0.006~+0.021
$10 < \Phi \leq 18$	+0.007~+0.025
$18 < \Phi \leq 20$	+0.008~+0.029

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

CARBON STEEL 碳素钢 PRE-HARDENED STEEL 预硬钢	ALLOY STEEL 合金钢 CHISEL TOOL STEEL 工具钢	PRE HARDENED STEEL 预硬钢	HARDENED STEEL 淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON 铸铁 DUCTILE IRON 球墨铸铁 ~350HB	COPPER ALLOY 铜合金	ALUMINIUM ALLOY 铝合金	TITANIUM ALLOY 钛合金	HEAT-RESISTING ALLOY 耐热合金



DRS-5D | 标准钻头 Carbide Twist Drill



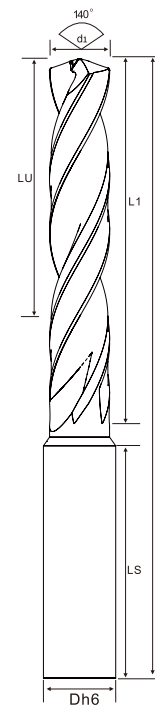
DRS- 5D

DRS标准钻头5D

DRS-Solid Carbide Drill 5D

适用于普通加工,模具,汽配和航空等各种材料。

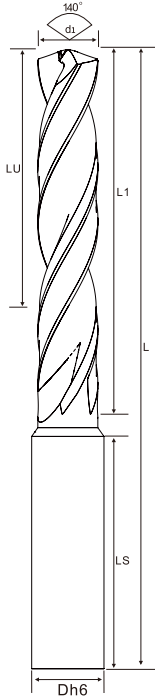
Applicable to ordinary processing, mold, automobile and aviation and other materials.



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$3 < \Phi \leq 6$	+0.004~+0.010
$6 < \Phi \leq 10$	+0.006~+0.020
$10 < \Phi \leq 18$	+0.007~+0.025
$18 < \Phi \leq 20$	+0.008~+0.025

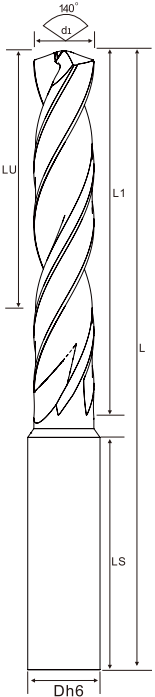
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS5D-001	1	6	4	Φ4	28	50
DRS5D-011	1.1	6	4	Φ4	28	50
DRS5D-012	1.2	7	5	Φ4	28	50
DRS5D-0125	1.25	8	6	Φ4	28	50
DRS5D-013	1.3	8	6	Φ4	28	50
DRS5D-0135	1.35	9	7	Φ4	28	50
DRS5D-014	1.4	9	7	Φ4	28	50
DRS5D-0145	1.45	9	7	Φ4	28	50
DRS5D-015	1.5	9	7	Φ4	28	50
DRS5D-016	1.6	10	8	Φ4	28	50
DRS5D-017	1.7	10	8	Φ4	28	50
DRS5D-0175	1.75	11	9	Φ4	28	50
DRS5D-018	1.8	11	9	Φ4	28	50
DRS5D-019	1.9	12	10	Φ4	28	50
DRS5D-0195	1.95	12	10	Φ4	28	50
DRS5D-002	2.0	12	10	Φ4	28	50
DRS5D-0205	2.05	13	11	Φ4	28	50
DRS5D-021	2.1	13	11	Φ4	28	50
DRS5D-0215	2.15	13	11	Φ4	28	50
DRS5D-022	2.2	13	11	Φ4	28	50
DRS5D-023	2.3	14	12	Φ4	28	50
DRS5D-0235	2.35	14	12	Φ4	28	50
DRS5D-024	2.4	14	12	Φ4	28	50
DRS5D-025	2.5	15	13	Φ4	28	50
DRS5D-0255	2.55	16	14	Φ4	28	50
DRS5D-026	2.6	16	14	Φ4	28	50
DRS5D-0265	2.65	16	14	Φ4	28	50
DRS5D-027	2.7	16	14	Φ4	28	50
DRS5D-028	2.8	17	15	Φ4	28	50



红色字体标注的有螺纹底孔
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3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS5D-0285	2.85	17	15	Φ4	28	50
DRS5D-029	2.9	17	15	Φ4	28	50
DRS5D-0295	2.95	22	20	Φ4	28	50
DRS5D-003	3	28	23	Φ4	36	66
DRS5D-031	3.1	28	23	Φ4	36	66
DRS5D-0315	3.15	28	23	Φ4	36	66
DRS5D-032	3.2	28	23	Φ4	36	66
DRS5D-0325	3.25	28	23	Φ4	36	66
DRS5D-033	3.3	28	23	Φ4	36	66
DRS5D-034	3.4	28	23	Φ4	36	66
DRS5D-035	3.5	28	23	Φ4	36	66
DRS5D-036	3.6	28	23	Φ4	36	66
DRS5D-037	3.7	28	23	Φ4	36	66
DRS5D-038	3.8	36	29	Φ4	36	66
DRS5D-0385	3.85	36	29	Φ4	36	66
DRS5D-039	3.9	36	29	Φ4	36	66
DRS5D-004	4	36	29	Φ4	36	66
DRS5D-041	4.1	36	29	Φ6	36	74
DRS5D-042	4.2	36	29	Φ6	36	74
DRS5D-043	4.3	36	29	Φ6	36	74
DRS5D-0435	4.35	36	29	Φ6	36	74
DRS5D-044	4.4	36	29	Φ6	36	74
DRS5D-0445	4.45	36	29	Φ6	36	74
DRS5D-045	4.5	36	29	Φ6	36	74
DRS5D-046	4.6	36	29	Φ6	36	74
DRS5D-0465	4.65	36	29	Φ6	36	74
DRS5D-047	4.7	36	29	Φ6	36	74
DRS5D-048	4.8	44	35	Φ6	36	82
DRS5D-049	4.9	44	35	Φ6	36	82
DRS5D-005	5	44	35	Φ6	36	82
DRS5D-051	5.1	44	35	Φ6	36	82
DRS5D-052	5.2	44	35	Φ6	36	82
DRS5D-0525	5.25	44	35	Φ6	36	82



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6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

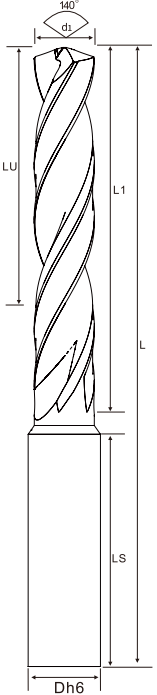
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DR5D-053	5.3	44	35	Φ6	36	82
DR5D-054	5.4	44	35	Φ6	36	82
DR5D-055	5.5	44	35	Φ6	36	82
DR5D-0555	5.55	44	35	Φ6	36	82
DR5D-056	5.6	44	35	Φ6	36	82
DR5D-057	5.7	44	35	Φ6	36	82
DR5D-0575	5.75	44	35	Φ6	36	82
DR5D-058	5.8	44	35	Φ6	36	82
DR5D-059	5.9	44	35	Φ6	36	82
DR5D-0595	5.95	44	35	Φ6	36	82
DR5D-006	6	44	35	Φ6	36	82
DR5D-061	6.1	53	43	Φ8	36	91
DR5D-062	6.2	53	43	Φ8	36	91
DR5D-063	6.3	53	43	Φ8	36	91
DR5D-064	6.4	53	43	Φ8	36	91
DR5D-065	6.5	53	43	Φ8	36	91
DR5D-066	6.6	53	43	Φ8	36	91
DR5D-067	6.7	53	43	Φ8	36	91
DR5D-0675	6.75	53	43	Φ8	36	91
DR5D-068	6.8	53	43	Φ8	36	91
DR5D-069	6.9	53	43	Φ8	36	91
DR5D-007	7	53	43	Φ8	36	91
DR5D-071	7.1	53	43	Φ8	36	91
DR5D-072	7.2	53	43	Φ8	36	91
DR5D-073	7.3	53	43	Φ8	36	91
DR5D-074	7.4	53	43	Φ8	36	91
DR5D-0745	7.45	53	43	Φ8	36	91
DR5D-075	7.5	53	43	Φ8	36	91
DR5D-076	7.6	53	43	Φ8	36	91
DR5D-077	7.7	53	43	Φ8	36	91
DR5D-078	7.8	53	43	Φ8	36	91
DR5D-079	7.9	53	43	Φ8	36	91
DR5D-008	8	53	43	Φ8	36	91



红色字体标注的有螺纹底孔
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d (刃径)	T (m7公差)
3 < Φ ≤ 6	+0.004~+0.016
6 < Φ ≤ 10	+0.006~+0.021
10 < Φ ≤ 18	+0.007~+0.025
18 < Φ ≤ 20	+0.008~+0.029

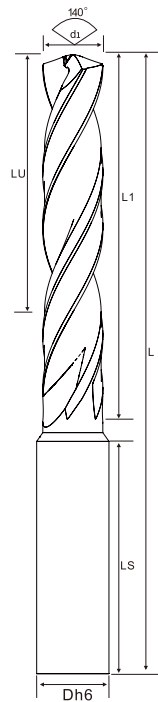
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DR5D-081	8.1	61	49	Φ10	40	103
DR5D-082	8.2	61	49	Φ10	40	103
DR5D-083	8.3	61	49	Φ10	40	103
DR5D-084	8.4	61	49	Φ10	40	103
DR5D-085	8.5	61	49	Φ10	40	103
DR5D-086	8.6	61	49	Φ10	40	103
DR5D-087	8.7	61	49	Φ10	40	103
DR5D-0875	8.75	61	49	Φ10	40	103
DR5D-088	8.8	61	49	Φ10	40	103
DR5D-089	8.9	61	49	Φ10	40	103
DR5D-009	9	61	49	Φ10	40	103
DR5D-091	9.1	61	49	Φ10	40	103
DR5D-092	9.2	61	49	Φ10	40	103
DR5D-093	9.3	61	49	Φ10	40	103
DR5D-0935	9.35	61	49	Φ10	40	103
DR5D-094	9.4	61	49	Φ10	40	103
DR5D-0945	9.45	61	49	Φ10	40	103
DR5D-095	9.5	61	49	Φ10	40	103
DR5D-096	9.6	61	49	Φ10	40	103
DR5D-097	9.7	61	49	Φ10	40	103
DR5D-098	9.8	61	49	Φ10	40	103
DR5D-099	9.9	61	49	Φ10	40	103
DR5D-100	10	61	49	Φ10	40	103
DR5D-101	10.1	71	56	Φ12	45	118
DR5D-102	10.2	71	56	Φ12	45	118
DR5D-1025	10.25	71	56	Φ12	45	118
DR5D-103	10.3	71	56	Φ12	45	118
DR5D-104	10.4	71	56	Φ12	45	118
DR5D-105	10.5	71	56	Φ12	45	118
DR5D-106	10.6	71	56	Φ12	45	118
DR5D-107	10.7	71	56	Φ12	45	118
DR5D-1075	10.75	71	56	Φ12	45	118
DR5D-108	10.8	71	56	Φ12	45	118



红色字体标注的有螺纹底孔
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d (刃径)	T (m7公差)
3 < Φ ≤ 6	+0.004~+0.016
6 < Φ ≤ 10	+0.006~+0.021
10 < Φ ≤ 18	+0.007~+0.025
18 < Φ ≤ 20	+0.008~+0.029

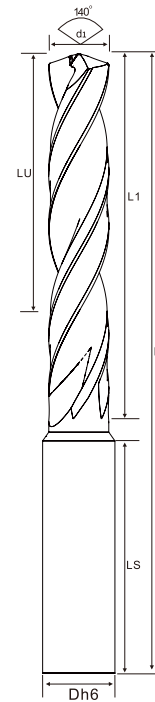
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS5D-109	10.9	71	56	Φ12	45	118
DRS5D-110	11	71	56	Φ12	45	118
DRS5D-111	11.1	71	56	Φ12	45	118
DRS5D-112	11.2	71	56	Φ12	45	118
DRS5D-1125	11.25	71	56	Φ12	45	118
DRS5D-113	11.3	71	56	Φ12	45	118
DRS5D-1135	11.35	71	56	Φ12	45	118
DRS5D-114	11.4	71	56	Φ12	45	118
DRS5D-1145	11.45	71	56	Φ12	45	118
DRS5D-115	11.5	71	56	Φ12	45	118
DRS5D-116	11.6	71	56	Φ12	45	118
DRS5D-117	11.7	71	56	Φ12	45	118
DRS5D-118	11.8	71	56	Φ12	45	118
DRS5D-119	11.9	71	56	Φ12	45	118
DRS5D-120	12	71	56	Φ12	45	118
DRS5D-121	12.1	77	60	Φ14	45	124
DRS5D-122	12.2	77	60	Φ14	45	124
DRS5D-1225	12.25	77	60	Φ14	45	124
DRS5D-123	12.3	77	60	Φ14	45	124
DRS5D-124	12.4	77	60	Φ14	45	124
DRS5D-125	12.5	77	60	Φ14	45	124
DRS5D-126	12.6	77	60	Φ14	45	124
DRS5D-127	12.7	77	60	Φ14	45	124
DRS5D-1275	12.75	77	60	Φ14	45	124
DRS5D-128	12.8	77	60	Φ14	45	124
DRS5D-129	12.9	77	60	Φ14	45	124
DRS5D-130	13	77	60	Φ14	45	124
DRS5D-131	13.1	77	60	Φ14	45	124
DRS5D-1335	13.35	77	60	Φ14	45	124
DRS5D-135	13.5	77	60	Φ14	45	124
DRS5D-1365	13.65	77	60	Φ14	45	124
DRS5D-138	13.8	77	60	Φ14	45	124
DRS5D-140	14	77	60	Φ14	45	124



■ 红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d(刃径)	T(m7公差)
$3 < \Phi \leq 6$	+0.004~+0.016
$6 < \Phi \leq 10$	+0.006~+0.021
$10 < \Phi \leq 18$	+0.007~+0.025
$18 < \Phi \leq 20$	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS5D-1425	14.25	83	63	Φ16	48	133
DRS5D-143	14.3	83	63	Φ16	48	133
DRS5D-145	14.5	83	63	Φ16	48	133
DRS5D-1475	14.75	83	63	Φ16	48	133
DRS5D-148	14.8	83	63	Φ16	48	133
DRS5D-150	15	83	63	Φ16	48	133
DRS5D-151	15.1	83	63	Φ16	48	133
DRS5D-1525	15.25	83	63	Φ16	48	133
DRS5D-1535	15.35	83	63	Φ16	48	133
DRS5D-155	15.5	83	63	Φ16	48	133
DRS5D-158	15.8	83	63	Φ16	48	133
DRS5D-160	16	83	63	Φ16	48	133
DRS5D-165	16.5	93	71	Φ18	48	143
DRS5D-1675	16.75	93	71	Φ18	48	143
DRS5D-168	16.8	93	71	Φ18	48	143
DRS5D-170	17	93	71	Φ18	48	143
DRS5D-175	17.5	93	71	Φ18	48	143
DRS5D-178	17.8	93	71	Φ18	48	143
DRS5D-179	17.9	93	71	Φ18	48	143
DRS5D-180	18	93	71	Φ18	48	143
DRS5D-183	18.3	101	77	Φ20	50	153
DRS5D-185	18.5	101	77	Φ20	50	153
DRS5D-188	18.8	101	77	Φ20	50	153
DRS5D-190	19	101	77	Φ20	50	153
DRS5D-195	19.5	101	77	Φ20	50	153
DRS5D-198	19.8	101	77	Φ20	50	153
DRS5D-200	20	101	77	Φ20	50	153
DRS5D-204	20.4	112	85	Φ22	50	167
DRS5D-205	20.5	112	85	Φ22	50	167
DRS5D-210	21	112	85	Φ22	50	167
DRS5D-214	21.4	112	85	Φ22	50	167
DRS5D-215	21.5	112	85	Φ22	50	167
DRS5D-220	22	112	85	Φ22	50	167



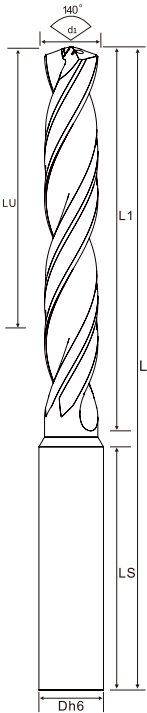
■ 红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d(刃径)	T(m7公差)
$3 < \Phi \leq 6$	+0.004~+0.01
$6 < \Phi \leq 10$	+0.006~+0.02
$10 < \Phi \leq 18$	+0.007~+0.02
$18 < \Phi \leq 20$	+0.008~+0.02

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRS5D-2225	22.25	126	98	Φ25	56	184
DRS5D-225	22.5	126	98	Φ25	56	184
DRS5D-230	23	126	98	Φ25	56	184
DRS5D-2325	23.25	126	98	Φ25	56	184
DRS5D-235	23.5	126	98	Φ25	56	184
DRS5D-240	24	126	98	Φ25	56	184
DRS5D-245	24.5	126	98	Φ25	56	184
DRS5D-250	25	126	98	Φ25	56	184

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

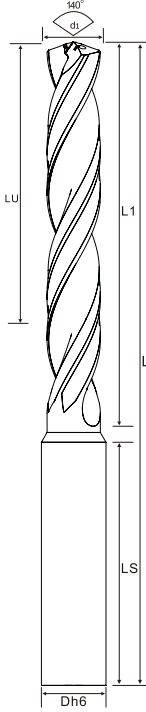
可切削材料适用表									非常適合 VERY SUITABLE 適合 SUITABLE
CARBON STEEL 碳素鋼 PRE HARDENED STEEL 预硬鋼	ALLOY STEEL 合金鋼 CHISEL TOOL STEEL 工具鋼	PRE HARDENED STEEL 预硬鋼	HARDENED STEEL 淬硬鋼	STAINLESS STEEL 不銹鋼	CAST IRON 鑄鐵 DUCTILE IRON 球墨鑄鐵 ~350HB	COPPER ALLOY 銅合金	ALUMINUM ALLOY 鋁合金	TITANIUM 鈦合金	HEAT-RESISTING ALLOY 耐熱合金
○		○	○	○		○		○	○



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRCS3D-003	3	20	14	Φ6	36	62
DRCS3D-031	3.1	20	14	Φ6	36	62
DRCS3D-0315	3.15	20	14	Φ6	36	62
DRCS3D-032	3.2	20	14	Φ6	36	62
DRCS3D-0325	3.25	20	14	Φ6	36	62
DRCS3D-033	3.3	20	14	Φ6	36	62
DRCS3D-034	3.4	20	14	Φ6	36	62
DRCS3D-035	3.5	20	14	Φ6	36	62
DRCS3D-036	3.6	20	14	Φ6	36	62
DRCS3D-037	3.7	20	14	Φ6	36	62
DRCS3D-038	3.8	24	17	Φ6	36	66
DRCS3D-0385	3.85	24	17	Φ6	36	66
DRCS3D-039	3.9	24	17	Φ6	36	66
DRCS3D-004	4	24	17	Φ6	36	66
DRCS3D-041	4.1	24	17	Φ6	36	66
DRCS3D-042	4.2	24	17	Φ6	36	66
DRCS3D-043	4.3	24	17	Φ6	36	66
DRCS3D-0435	4.35	24	17	Φ6	36	66
DRCS3D-044	4.4	24	17	Φ6	36	66
DRCS3D-0445	4.45	24	17	Φ6	36	66
DRCS3D-045	4.5	24	17	Φ6	36	66
DRCS3D-046	4.6	24	17	Φ6	36	66
DRCS3D-0465	4.65	24	17	Φ6	36	66
DRCS3D-047	4.7	24	17	Φ6	36	66
DRCS3D-048	4.8	28	20	Φ6	36	66
DRCS3D-049	4.9	28	20	Φ6	36	66
DRCS3D-005	5	28	20	Φ6	36	66
DRCS3D-051	5.1	28	20	Φ6	36	66
DRCS3D-052	5.2	28	20	Φ6	36	66



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRCS3D-0525	5.25	28	20	Φ6	36	66
DRCS3D-053	5.3	28	20	Φ6	36	66
DRCS3D-054	5.4	28	20	Φ6	36	66
DRCS3D-055	5.5	28	20	Φ6	36	66
DRCS3D-0555	5.55	28	20	Φ6	36	66
DRCS3D-056	5.6	28	20	Φ6	36	66
DRCS3D-057	5.7	28	20	Φ6	36	66
DRCS3D-0575	5.75	28	20	Φ6	36	66
DRCS3D-058	5.8	28	20	Φ6	36	66
DRCS3D-059	5.9	28	20	Φ6	36	66
DRCS3D-0595	5.95	28	20	Φ6	36	66
DRCS3D-006	6	28	20	Φ6	36	66
DRCS3D-061	6.1	34	24	Φ8	36	79
DRCS3D-062	6.2	34	24	Φ8	36	79
DRCS3D-063	6.3	34	24	Φ8	36	79
DRCS3D-064	6.4	34	24	Φ8	36	79
DRCS3D-065	6.5	34	24	Φ8	36	79
DRCS3D-066	6.6	34	24	Φ8	36	79
DRCS3D-067	6.7	34	24	Φ8	36	79
DRCS3D-0675	6.75	34	24	Φ8	36	79
DRCS3D-068	6.8	34	24	Φ8	36	79
DRCS3D-069	6.9	34	24	Φ8	36	79
DRCS3D-007	7	34	24	Φ8	36	79
DRCS3D-071	7.1	41	29	Φ8	36	79
DRCS3D-072	7.2	41	29	Φ8	36	79
DRCS3D-073	7.3	41	29	Φ8	36	79
DRCS3D-074	7.4	41	29	Φ8	36	79
DRCS3D-0745	7.45	41	29	Φ8	36	79
DRCS3D-075	7.5	41	29	Φ8	36	79
DRCS3D-076	7.6	41	29	Φ8	36	79
DRCS3D-077	7.7	41	29	Φ8	36	79
DRCS3D-078	7.8	41	29	Φ8	36	79
DRCS3D-079	7.9	41	29	Φ8	36	79

DRCS- 3D
DRCS内冷钻头3D
DRCS-Solid Carbide Drill with Internal Coolant 3D

DRCS-3D
内冷钻头
Coolant-fed Twist Drill

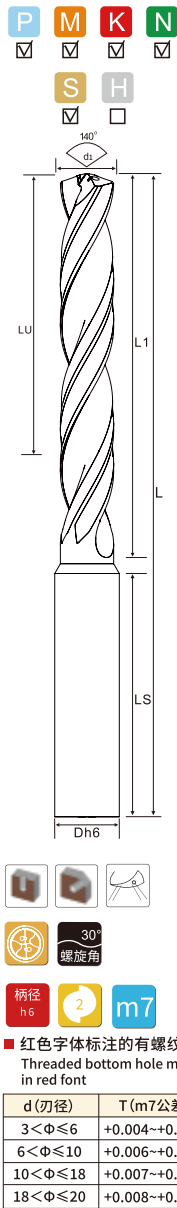


Table with 7 columns: ITEM CODE, d1-m7, L1, LU, Dh6, LS, L. Rows include item codes from DRCS3D-008 to DRCS3D-107 with corresponding dimensions.

DRCS- 3D
DRCS内冷钻头3D
DRCS-Solid Carbide Drill with Internal Coolant 3D

DRCS-3D
内冷钻头
Coolant-fed Twist Drill

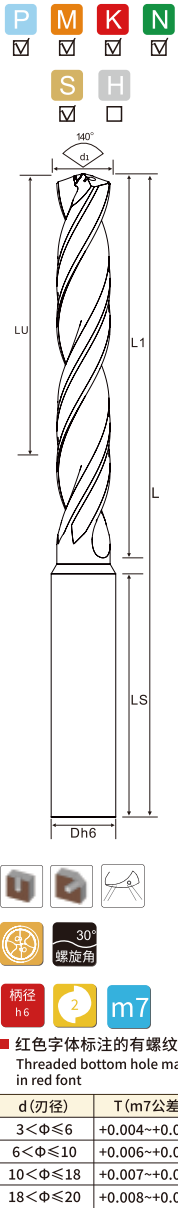
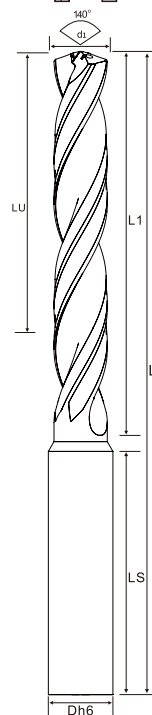


Table with 7 columns: ITEM CODE, d1-m7, L1, LU, Dh6, LS, L. Rows include item codes from DRCS3D-108 to DRCS3D-138 with corresponding dimensions.

DRCS-Solid Carbide Drill with Internal Coolant 3D

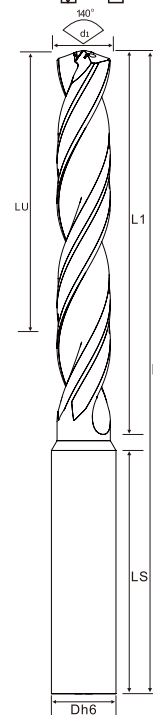
内冷钻头



d(刃径)	T(m7公差)
$3 < \Phi \leq 6$	+0.004~+0.016
$6 < \Phi \leq 10$	+0.006~+0.021
$10 < \Phi \leq 18$	+0.007~+0.025
$18 < \Phi \leq 20$	+0.008~+0.029

DBCS-固结钻头3D
DBCS-Solid Carbide Drill with Internal Coolant 3D

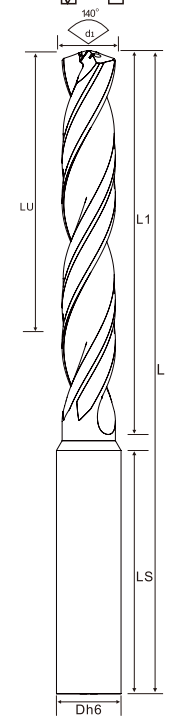
内冷钻头



d(刃径)	T(m7公差)
$3 < \Phi \leq 6$	+0.004~+0.016
$6 < \Phi \leq 10$	+0.006~+0.021
$10 < \Phi \leq 18$	+0.007~+0.025
$18 < \Phi \leq 20$	+0.008~+0.029

d(刃径)	T(m7公差)
$3 < \Phi \leq 6$	+0.004~+0.016
$6 < \Phi \leq 10$	+0.006~+0.021
$10 < \Phi \leq 18$	+0.007~+0.025
$18 < \Phi \leq 20$	+0.008~+0.029

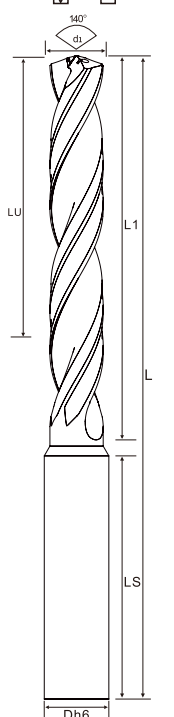
CARBON STEEL 碳素钢	ALLOY STEEL 合金钢	PRE-HARDENED STEEL 预硬钢	HARDENED STEEL 淬硬钢	STAINLESS STEEL 不锈钢	CAST IRON 铸铁	COPPER ALLOY 铜合金	ALUMINUM ALLOY 铝合金	TITANIUM ALLOY 钛合金	HEAT-RESISTANT ALLOY 耐热合金
PRE-HARDENED TOOL STEEL 预硬钢	CUTTING TOOL STEEL 工具钢				DUCTILE IRON 球墨铸铁 ~350HB				



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRCS5D-003	3	28	23	Φ6	36	66
DRCS5D-031	3.1	28	23	Φ6	36	66
DRCS5D-0315	3.15	28	23	Φ6	36	66
DRCS5D-032	3.2	28	23	Φ6	36	66
DRCS5D-0325	3.25	28	23	Φ6	36	66
DRCS5D-033	3.3	28	23	Φ6	36	66
DRCS5D-034	3.4	28	23	Φ6	36	66
DRCS5D-035	3.5	28	23	Φ6	36	66
DRCS5D-036	3.6	28	23	Φ6	36	66
DRCS5D-037	3.7	28	23	Φ6	36	66
DRCS5D-038	3.8	36	29	Φ6	36	74
DRCS5D-0385	3.85	36	29	Φ6	36	74
DRCS5D-039	3.9	36	29	Φ6	36	74
DRCS5D-004	4	36	29	Φ6	36	74
DRCS5D-041	4.1	36	29	Φ6	36	74
DRCS5D-042	4.2	36	29	Φ6	36	74
DRCS5D-043	4.3	36	29	Φ6	36	74
DRCS5D-0435	4.35	36	29	Φ6	36	74
DRCS5D-044	4.4	36	29	Φ6	36	74
DRCS5D-0445	4.45	36	29	Φ6	36	74
DRCS5D-045	4.5	36	29	Φ6	36	74
DRCS5D-046	4.6	36	29	Φ6	36	74
DRCS5D-0465	4.65	36	29	Φ6	36	74
DRCS5D-047	4.7	36	29	Φ6	36	74
DRCS5D-048	4.8	44	35	Φ6	36	82
DRCS5D-049	4.9	44	35	Φ6	36	82
DRCS5D-005	5	44	35	Φ6	36	82
DRCS5D-051	5.1	44	35	Φ6	36	82
DRCS5D-052	5.2	44	35	Φ6	36	82



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

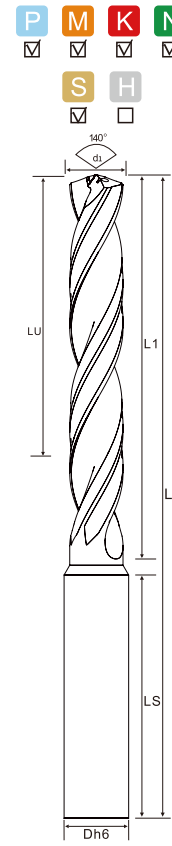
ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRCS5D-0525	5.25	44	35	Φ6	36	82
DRCS5D-053	5.3	44	35	Φ6	36	82
DRCS5D-054	5.4	44	35	Φ6	36	82
DRCS5D-055	5.5	44	35	Φ6	36	82
DRCS5D-0555	5.55	44	35	Φ6	36	82
DRCS5D-056	5.6	44	35	Φ6	36	82
DRCS5D-057	5.7	44	35	Φ6	36	82
DRCS5D-0575	5.75	44	35	Φ6	36	82
DRCS5D-058	5.8	44	35	Φ6	36	82
DRCS5D-059	5.9	44	35	Φ6	36	82
DRCS5D-0595	5.95	44	35	Φ6	36	82
DRCS5D-006	6	44	35	Φ6	36	82
DRCS5D-061	6.1	53	43	Φ8	36	91
DRCS5D-062	6.2	53	43	Φ8	36	91
DRCS5D-063	6.3	53	43	Φ8	36	91
DRCS5D-064	6.4	53	43	Φ8	36	91
DRCS5D-065	6.5	53	43	Φ8	36	91
DRCS5D-066	6.6	53	43	Φ8	36	91
DRCS5D-067	6.7	53	43	Φ8	36	91
DRCS5D-0675	6.75	53	43	Φ8	36	91
DRCS5D-068	6.8	53	43	Φ8	36	91
DRCS5D-069	6.9	53	43	Φ8	36	91
DRCS5D-007	7	53	43	Φ8	36	91
DRCS5D-071	7.1	53	43	Φ8	36	91
DRCS5D-072	7.2	53	43	Φ8	36	91
DRCS5D-073	7.3	53	43	Φ8	36	91
DRCS5D-074	7.4	53	43	Φ8	36	91
DRCS5D-0745	7.45	53	43	Φ8	36	91
DRCS5D-075	7.5	53	43	Φ8	36	91
DRCS5D-076	7.6	53	43	Φ8	36	91
DRCS5D-077	7.7	53	43	Φ8	36	91
DRCS5D-078	7.8	53	43	Φ8	36	91
DRCS5D-079	7.9	53	43	Φ8	36	91

DRCS- 5D
DRCS内冷钻头5D
DRCS-Solid Carbide Drill with Internal Coolant 5D

DRCS-5D
内冷钻头
Coolant-fed Twist Drill

DRCS- 5D
DRCS内冷钻头5D
DRCS-Solid Carbide Drill with Internal Coolant 5D

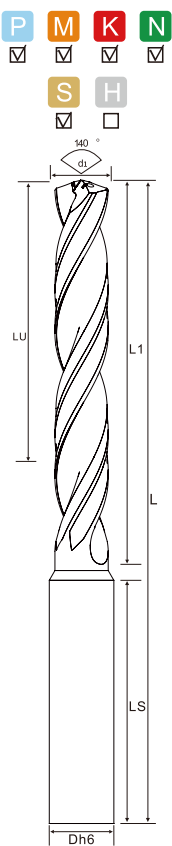
DRCS-5D
内冷钻头
Coolant-fed Twist Drill



红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

Table with 2 columns: d (刃径) and T (m7公差). Rows show diameter ranges and corresponding tolerances.

Main table listing item codes (DRCS5D-008 to DRCS5D-1075) and their dimensions (d1-m7, L1, LU, Dh6, LS, L).



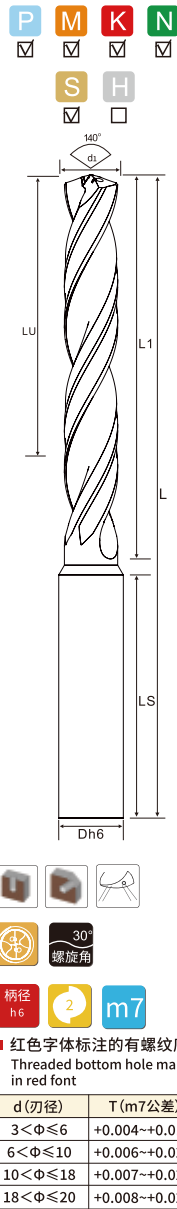
红色字体标注的有螺纹底孔
Threaded bottom hole marked
in red font

Table with 2 columns: d (刃径) and T (m7公差). Rows show diameter ranges and corresponding tolerances.

Main table listing item codes (DRCS5D-108 to DRCS5D-138) and their dimensions (d1-m7, L1, LU, Dh6, LS, L).

DRCS- 5D
DRCS内冷钻头5D
DRCS-Solid Carbide Drill with Internal Coolant 5D

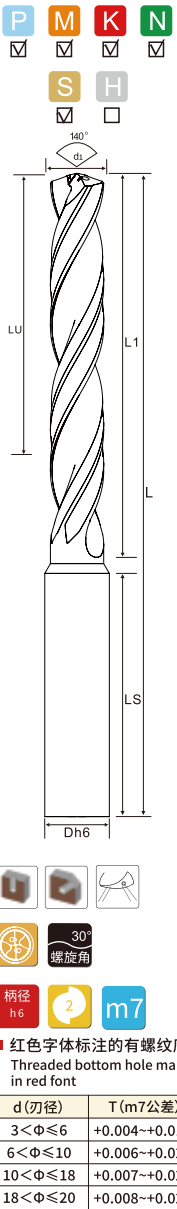
DRCS-5D
内冷钻头
Coolant-fed Twist Drill



ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRCS5D-140	14	77	60	Φ14	45	124
DRCS5D-1425	14.25	83	63	Φ16	48	133
DRCS5D-143	14.3	83	63	Φ16	48	133
DRCS5D-145	14.5	83	63	Φ16	48	133
DRCS5D-1475	14.75	83	63	Φ16	48	133
DRCS5D-148	14.8	83	63	Φ16	48	133
DRCS5D-150	15	83	63	Φ16	48	133
DRCS5D-151	15.1	83	63	Φ16	48	133
DRCS5D-1525	15.25	83	63	Φ16	48	133
DRCS5D-1535	15.35	83	63	Φ16	48	133
DRCS5D-155	15.5	83	63	Φ16	48	133
DRCS5D-158	15.8	83	63	Φ16	48	133
DRCS5D-160	16	83	63	Φ16	48	133
DRCS5D-165	16.5	93	71	Φ18	48	143
DRCS5D-1675	16.75	93	71	Φ18	48	143
DRCS5D-168	16.8	93	71	Φ18	48	143
DRCS5D-170	17	93	71	Φ18	48	143
DRCS5D-175	17.5	93	71	Φ18	48	143
DRCS5D-178	17.8	93	71	Φ18	48	143
DRCS5D-179	17.9	93	71	Φ18	48	143
DRCS5D-180	18	93	71	Φ18	48	143
DRCS5D-183	18.3	101	77	Φ20	50	153
DRCS5D-185	18.5	101	77	Φ20	50	153
DRCS5D-188	18.8	101	77	Φ20	50	153
DRCS5D-190	19	101	77	Φ20	50	153
DRCS5D-195	19.5	101	77	Φ20	50	153
DRCS5D-198	19.8	101	77	Φ20	50	153
DRCS5D-200	20	101	77	Φ20	50	153
DRCS5D-204	20.4	112	85	Φ22	50	167
DRCS5D-205	20.5	112	85	Φ22	50	167
DRCS5D-210	21	112	85	Φ22	50	167
DRCS5D-214	21.4	112	85	Φ22	50	167
DRCS5D-215	21.5	112	85	Φ22	50	167

DRCS- 5D
DRCS内冷钻头5D
DRCS-Solid Carbide Drill with Internal Coolant 5D

DRCS-5D
内冷钻头
Coolant-fed Twist Drill



ITEM CODE	d1-m7	L1	LU	Dh6	LS	L
DRCS5D-220	22	112	85	Φ22	50	167
DRCS5D-2225	22.25	126	98	Φ25	56	184
DRCS5D-225	22.5	126	98	Φ25	56	184
DRCS5D-230	23	126	98	Φ25	56	184
DRCS5D-2325	23.25	126	98	Φ25	56	184
DRCS5D-235	23.5	126	98	Φ25	56	184
DRCS5D-240	24	126	98	Φ25	56	184
DRCS5D-245	24.5	126	98	Φ25	56	184
DRCS5D-250	25	126	98	Φ25	56	184



红色字体标注的有螺纹底孔
Threaded bottom hole marked in red font

d (刃径)	T (m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

APPLICABLE TABLE OF MACHINABLE MATERIALS
可切削材料适用表

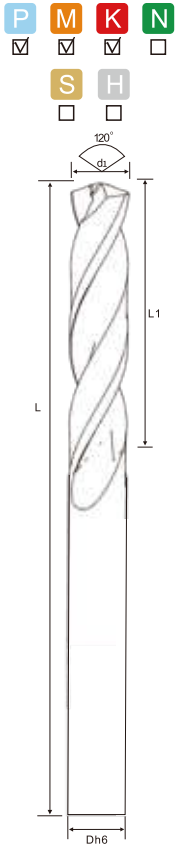
CARBON STEEL	ALLOY STEEL	PRE-HARDENED STEEL	HARDENED STEEL	STAINLESS STEEL	CAST IRON	COPPER ALLOY	ALUMINUM ALLOY	TITANIUM ALLOY	HEAT-RESISTING
碳素钢	合金钢	预硬钢	淬硬钢	不锈钢	铸铁	铜合金	铝合金	钛合金	耐热合金
PRE-HARDENED STEEL	CHISEL TOOL STEEL	工具钢			球墨铸铁				
					~350HB				
○	○	○	○	○	○	○	○	○	○

GEEFUN®

DR338

DR通柄钻头

DR-Solid carbide through-handle drill bit
适用于普通加工，模具，汽配和航空等各种材料。
Applicable to ordinary processing , mold, automobile and aviation and other materials.



ITEM CODE	d1	L1	Dh6	L
DR338010	Φ1	12	Φ1	34
DR3380115	Φ1.15	12	Φ1.15	34
DR338012	Φ1.2	12	Φ1.2	34
DR3380125	Φ1.25	12	Φ1.25	34
DR3380145	Φ1.45	12	Φ1.45	34
DR338015	Φ1.5	12	Φ1.5	34
DR3380155	Φ1.55	20	Φ1.55	46
DR338017	Φ1.7	20	Φ1.7	46
DR338018	Φ1.8	22	Φ1.8	46
DR3380185	Φ1.85	22	Φ1.85	46
DR338020	Φ2	24	Φ2	49
DR338021	Φ2.1	24	Φ2.1	49
DR3380215	Φ2.15	24	Φ2.15	49
DR338022	Φ2.2	24	Φ2.2	49
DR3380225	Φ2.25	27	Φ2.25	53
DR338023	Φ2.3	27	Φ2.3	53
DR3380235	Φ2.35	27	Φ2.35	53
DR338024	Φ2.4	27	Φ2.4	53
DR3380245	Φ2.45	27	Φ2.45	53
DR338025	Φ2.5	27	Φ2.5	53
DR338026	Φ2.6	30	Φ2.6	61
DR3380265	Φ2.65	33	Φ2.65	61
DR338028	Φ2.8	33	Φ2.8	61
DR3380285	Φ2.85	33	Φ2.85	61
DR338030	Φ3	33	Φ3	61
DR338031	Φ3.1	36	Φ3.1	65
DR338032	Φ3.2	36	Φ3.2	65
DR338033	Φ3.3	36	Φ3.3	65
DR338034	Φ3.4	39	Φ3.4	70

DR338 通柄钻头

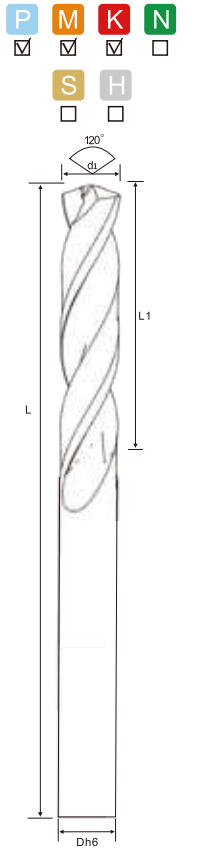
DIN338 Parallel shank Drill



DR338

DR通柄钻头

DR-Solid carbide through-handle drill bit



ITEM CODE	d1	L1	Dh6	L
DR3380345	Φ3.45	39	Φ3.45	70
DR338035	Φ3.5	39	Φ3.5	70
DR3380355	Φ3.55	39	Φ3.55	70
DR338037	Φ3.7	43	Φ3.7	70
DR338038	Φ3.8	43	Φ3.8	75
DR338039	Φ3.9	43	Φ3.9	75
DR338040	Φ4	43	Φ4	75
DR338041	Φ4.1	43	Φ4.1	75
DR338042	Φ4.2	43	Φ4.2	75
DR338043	Φ4.3	47	Φ4.3	80
DR338044	Φ4.4	47	Φ4.4	80
DR338045	Φ4.5	47	Φ4.5	80
DR338046	Φ4.6	47	Φ4.6	80
DR338047	Φ4.7	47	Φ4.7	80
DR338048	Φ4.8	52	Φ4.8	86
DR338049	Φ4.9	52	Φ4.9	86
DR338050	Φ5	52	Φ5	86
DR338051	Φ5.1	52	Φ5.1	86
DR338052	Φ5.2	52	Φ5.2	86
DR338053	Φ5.3	52	Φ5.3	86
DR338054	Φ5.4	57	Φ5.4	93
DR338055	Φ5.5	57	Φ5.5	93
DR338058	Φ5.8	57	Φ5.8	93
DR338060	Φ6	57	Φ6	93
DR338061	Φ6.1	63	Φ6.1	101
DR338063	Φ6.3	63	Φ6.3	101
DR338065	Φ6.5	63	Φ6.5	101
DR338066	Φ6.6	69	Φ6.6	109
DR338067	Φ6.7	69	Φ6.7	109
DR338068	Φ6.8	69	Φ6.8	109
DR338070	Φ7	69	Φ7	109
DR338072	Φ7.2	69	Φ7.2	109
DR338075	Φ7.5	69	Φ7.5	109

DR338 通柄钻头

DIN338 Parallel shank Drill

通柄钻头

通柄钻头

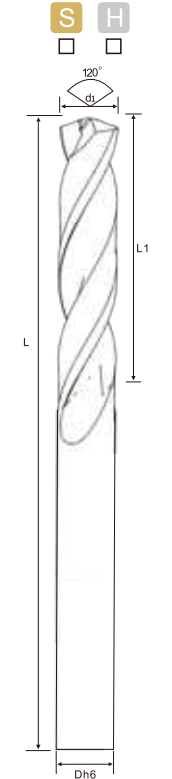
DR338

DR通柄钻头

DR-Solid carbide through-handle drill bit

DR338 | 通柄钻头

DIN338 Parallel shank Drill



ITEM CODE	d1	L1	Dh6	L
DR338078	Φ7.8	75	Φ7.8	117
DR338079	Φ7.9	75	Φ7.9	117
DR338080	Φ8	75	Φ8	117
DR338081	Φ8.1	75	Φ8.1	117
DR338085	Φ8.5	75	Φ8.5	117
DR338087	Φ8.7	81	Φ8.7	125
DR338088	Φ8.8	81	Φ8.8	125
DR338089	Φ8.9	81	Φ8.9	125
DR338090	Φ9	81	Φ9	125
DR338094	Φ9.4	81	Φ9.4	125
DR338095	Φ9.5	81	Φ9.5	125
DR338096	Φ9.6	87	Φ9.6	133
DR338098	Φ9.8	87	Φ9.8	133
DR338100	Φ10	87	Φ10	133
DR338102	Φ10.2	87	Φ10.2	133
DR338105	Φ10.5	87	Φ10.5	133
DR338110	Φ11	94	Φ11	142
DR338115	Φ11.5	94	Φ11.5	142
DR338118	Φ11.8	94	Φ11.8	142
DR338120	Φ12	101	Φ12	152
DR338125	Φ12.5	101	Φ12.5	152
DR338127	Φ12.7	101	Φ12.7	152
DR338130	Φ13	101	Φ13	152
DR338140	Φ14	108	Φ14	160
DR338158	Φ15.8	120	Φ15.8	178
DR338160	Φ16	120	Φ16	178

GEEFUN®

GDRC

GDRC系列中心钻

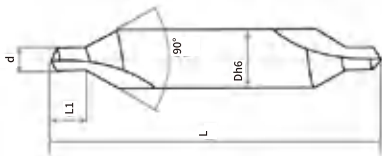
GDRC-Solid Carbide Center Drill -A

A&B 型可选。

Both A And B Type is available.



A型中心钻



ITEM CODE	d	L1	Dh6	L
GDRCA-0100	Φ1.0	1.3	Φ3	50
GDRCA-0130	Φ1.3	1.6	Φ3	50
GDRCA-0160	Φ1.6	2	Φ4	50
GDRCA-0200	Φ2.0	2.5	Φ5	50
GDRCA-0250	Φ2.5	3.1	Φ6	60
GDRCA-0320	Φ3.2	3.9	Φ8	75
GDRCA-0400	Φ4.0	5	Φ10	75
GDRCA-0500	Φ5.0	6.3	Φ12	75
GDRCA-0630	Φ6.3	8	Φ16	90

GDRC

GDRC系列中心钻

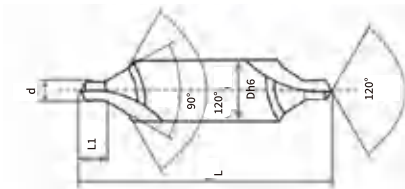
GDRC-Solid Carbide Center Drill -A

A&B 型可选。

Both A And B Type is available.



B型带护锥中心钻



ITEM CODE	d	L1	Dh6	L
GDRCB-0100	Φ1.0	1.3	Φ3	50
GDRCB-0130	Φ1.3	1.6	Φ3	50
GDRCB-0160	Φ1.6	2	Φ4	50
GDRCB-0200	Φ2.0	2.5	Φ5	50
GDRCB-0250	Φ2.5	3.1	Φ6	60
GDRCB-0320	Φ3.2	3.9	Φ8	75
GDRCB-0400	Φ4.0	5	Φ10	75
GDRCB-0500	Φ5.0	6.3	Φ12	75
GDRCB-0630	Φ6.3	8	Φ16	90

DR-10D

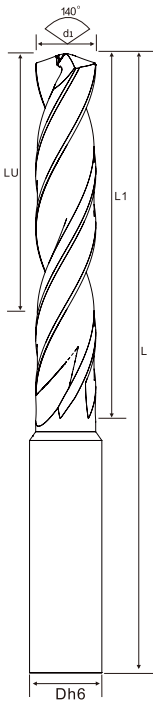
DR系列微径小钻头

DR-Solid Carbide standard drill set shank 10D

DR-10D | 小径钻头
Path drill



- P M K N
S H



ITEM CODE	d1-m7	L1	LU	Dh6	L
DR-10D0001	1	11	8	Φ4	50
DR-10D0011	1.1	12	9	Φ4	50
DR-10D0012	1.2	14	11	Φ4	50
DR-10D0013	1.3	15	12	Φ4	50
DR-10D0014	1.4	16	13	Φ4	50
DR-10D0015	1.5	17	14	Φ4	50
DR-10D0016	1.6	19	16	Φ4	50
DR-10D0017	1.7	19	16	Φ4	50
DR-10D0018	1.8	20	17	Φ4	50
DR-10D0019	1.9	20	17	Φ4	50
DR-10D0002	2	22	18	Φ4	50
DR-10D0021	2.1	23	19	Φ4	50
DR-10D0022	2.2	24	20	Φ4	50
DR-10D0023	2.3	25	21	Φ4	60
DR-10D0024	2.4	26	25	Φ4	60
DR-10D0025	2.5	28	24	Φ4	60
DR-10D0026	2.6	29	25	Φ4	60
DR-10D0027	2.7	30	26	Φ4	60
DR-10D0028	2.8	31	27	Φ4	60
DR-10D0029	2.9	32	28	Φ4	60



2SNC

2SNC定心钻

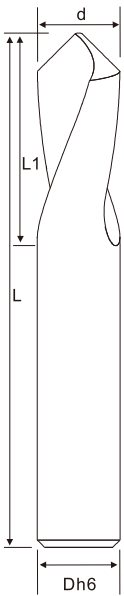
2SNC-2 Flutes NC Spotting Drill

精准定位钻头，中心定位和倒角加工一次性完成。
Precise positioning drill center positioning and chamfering finish.

2SNC | 定心钻
Pilot drill



- P M K N
S H



ITEM CODE	d1	L1	Dh6	L
2SNC00350	Φ3	6	Φ3	50
2SNC00450	Φ4	8	Φ4	50
2SNC00550	Φ5	10	Φ5	50
2SNC00650	Φ6	12	Φ6	50
2SNC00860	Φ8	16	Φ8	60
2SNC01075	Φ10	20	Φ10	75
2SNC01275	Φ12	25	Φ12	75
2SNC01480	Φ14	30	Φ14	80
2SNC16100	Φ16	30	Φ16	100
2SNC18100	Φ18	30	Φ18	100
2SNC20100	Φ20	30	Φ20	100



»Drilling parameters

钻头切削参数

被加工材料	软钢 HB≤180		碳钢、合金钢 ~30HRC		预硬钢 ~40HRC		不锈钢		铸铁		球墨铸铁		耐热合金	
切削速度	60~120m/min		60~120m/min		40~70m/min		25~40m/min		60~120m/min		50~100m/min		15~25m/min	
直径 (mm)	转速 (min ⁻¹)	进给量 (mm/r)	转速 (min ⁻¹)	进给量 (mm/r)	转速 (min ⁻¹)	进给量 (mm/r)	转速 (min ⁻¹)	进给量 (mm/r)	转速 (min ⁻¹)	进给量 (mm/r)	转速 (min ⁻¹)	进给量 (mm/r)	转速 (min ⁻¹)	进给量 (mm/r)
2	14000	0.06~0.08	14000	0.06~0.08	9500	0.06~0.08	5500	0.02~0.05	14000	0.06~0.08	11000	0.06~0.08	3200	0.02~0.04
3	9500	0.09~0.12	9500	0.09~0.12	6300	0.09~0.12	3700	0.03~0.07	9500	0.09~0.12	7400	0.09~0.12	2100	0.03~0.06
4	7000	0.10~0.15	7000	0.10~0.15	4700	0.10~0.15	2700	0.04~0.08	7000	0.10~0.15	5600	0.10~0.15	1600	0.04~0.07
5	5700	0.12~0.18	5700	0.12~0.18	3800	0.12~0.18	2200	0.05~0.10	5700	0.12~0.18	4500	0.12~0.18	1250	0.05~0.09
6	4700	0.14~0.20	4700	0.14~0.20	3100	0.14~0.20	1850	0.06~0.12	4700	0.14~0.20	3700	0.14~0.20	1050	0.06~0.11
8	3600	0.16~0.24	3600	0.16~0.24	2400	0.16~0.24	1400	0.08~0.16	3600	0.16~0.24	2800	0.16~0.24	800	0.08~0.14
10	2800	0.18~0.27	2800	0.18~0.27	1900	0.18~0.27	1100	0.10~0.18	2800	0.18~0.27	2200	0.18~0.27	600	0.10~0.16
12	2400	0.20~0.30	2400	0.20~0.30	1600	0.20~0.30	930	0.12~0.20	2400	0.20~0.30	1900	0.20~0.30	500	0.12~0.18
14	2100	0.22~0.35	2100	0.22~0.35	1400	0.22~0.35	800	0.13~0.22	2100	0.22~0.35	1600	0.22~0.35	450	0.13~0.20
16	1800	0.25~0.36	1800	0.25~0.36	1200	0.25~0.36	700	0.14~0.25	1800	0.25~0.36	1400	0.25~0.36	400	0.14~0.23
18	1600	0.28~0.38	1600	0.28~0.38	1100	0.28~0.38	620	0.15~0.28	1600	0.28~0.38	1200	0.28~0.38	350	0.15~0.25
20	1400	0.30~0.40	1400	0.30~0.40	950	0.30~0.40	550	0.16~0.30	1400	0.30~0.40	1100	0.30~0.40	320	0.16~0.28
25	1500	0.32~0.42	1500	0.32~0.42	900	0.32~0.42	700	0.17~0.32	1500	0.32~0.42	1100	0.32~0.42	250	0.17~0.3

3D-15D公差表

3D-15DTolerance table

d(刃径)	T(m7公差)
3<Φ≤6	+0.004~+0.016
6<Φ≤10	+0.006~+0.021
10<Φ≤18	+0.007~+0.025
18<Φ≤20	+0.008~+0.029

»Diameter table

公制螺纹钻底孔用钻头直径尺寸表

序号	螺纹规格 M	螺距 T	钻头直径 Φ			
			加工钢件	加工不锈钢	有色金属及塑料	
1	3	粗牙	0.5	2.5	2.6	2.4
2	4	粗牙	0.7	3.3	3.4	3.2
3	5	粗牙	0.8	4.2	4.3	4.1
4	6	粗牙	1	5	5.1	4.9
5	8	粗牙	1.25	6.7	6.8	6.6
6		细牙	1	7	7.1	6.9
7			0.75	7.2	7.3	7.1
8		粗牙	1.5	8.5	8.6	8.4
9	10		1.25	8.7	8.8	8.6
10		细牙	1	9	9.1	8.9
11			0.75	9.2	9.3	9.1
12	12	粗牙	1.75	10.2	10.3	10.1
13		细牙	1.5	10.5	10.6	10.4
14			1.25	10.7	10.8	10.6
15			1	11	11.1	10.9
16	14	粗牙	2	11.9	12	11.8
17			1.5	12.5	12.6	12.4
18		细牙	1.25	12.7	12.8	12.6
19			1	13	13.1	12.9
20	16	粗牙	2	13.9	14	13.8
21		细牙	1.5	14.5	14.6	14.4
22			1	15	15.1	14.9
23	18	粗牙	2.5	15.4	15.5	15.3
24			2	15.9	16	15.8
25		细牙	1.5	16.5	16.6	16.4
26			1	17	17.1	16.9
27	20	粗牙	2.5	17.4	17.5	17.3
28		细牙	2	17.9	18	17.8
29			1.5	18.5	18.6	18.4
30			1	19	19.1	18.9